



<b>Licence number</b>	L7477/2001/9	
<b>Licence holder</b>	Inghams Enterprises Pty Ltd	
<b>ACN</b>	008 447 345	
<b>Registered business address</b>	203 Northumberland Street LIVERPOOL NSW 2170	
<b>DWER file number</b>	2013/000044-1	
<b>Duration</b>	22/01/2016 to	21/01/2027
<b>Date of amendment</b>	19/12/2024	
<b>Premises details</b>	9 Baden Street OSBORNE PARK WA 6017  Legal description - Lot 68 on Diagram 98482 Certificate of Title Volume 2172 Folio 927 As depicted in Schedule 1	

<b>Prescribed premises category description (Schedule 1, <i>Environmental Protection Regulations 1987</i>)</b>	<b>Assessed production / design capacity</b>
Category 15: Abattoir: premises on which animals are slaughtered	Not more than 50,000 tonnes per annual period (live weight)

This licence is granted to the licence holder, subject to the attached conditions, on 19 December 2024, by:

**Manager, Process Industries**

an officer delegated under section 20 of the *Environmental Protection Act 1986* (WA)

## Licence history

Date	Reference number	Summary of changes
22/01/2016	L7477/2001/6	Licence re-issue.
29/04/2016	L7477/2001/6	Notice of amendment of licence expiry dates: L7477/2001/9 expiry extended from 21 January 2021 to 21 January 2025.
14/08/2008	L7477/2001/7	Licence re-issue.
22/01/2011	L7477/2001/8	Licence re-issue.
14/01/2016	L7477/2001/9	Licence re-issue and changes to licence format.
16/05/2022	L7477/2001/9	Notice of amendment of licence reporting requirements: L7477/2001/9 Environmental Report's are due on 1/02/2024 and biennially thereafter and Annual Audit Compliance Reports (AACR's) are due on 1/02/2023 and annually thereafter.
19/12/2024	L7477/2001/9	Department-initiated amendment to extend the licence duration by 24 months to allow sufficient time for the Licence Holder to finalise and amend the licence to include the completed works under Works Approval W6696/2022/1.

## Interpretation

In this licence:

- a) the words 'including', 'includes' and 'include' in conditions mean "including but not limited to", and similar, as appropriate;
- b) where any word or phrase is given a defined meaning, any other part of speech or other grammatical form of that word or phrase has a corresponding meaning;
- c) where tables are used in a condition, each row in a table constitutes a separate condition;
- d) any reference to an Australian or other standard, guideline, or code of practice in this licence:
  - (i) if dated, refers to that particular version; and
  - (ii) if not dated, refers to the latest version and therefore may be subject to change over time;
- e) unless specified otherwise, any reference to a section of an Act refers to that section of the EP Act; and
- f) unless specified otherwise, all definitions are in accordance with the EP Act.

**NOTE:** This licence requires specific conditions to be met but does not provide any implied authorisation for other emissions, discharges, or activities not specified in this licence.

## Licence conditions

The licence holder must ensure that the following conditions are complied with:

### Infrastructure and equipment

1. The licence holder must ensure that the site infrastructure and equipment listed in Table 1 and located at the corresponding infrastructure location as identified in Figure 1 of Schedule 1, is maintained and operated in accordance with the corresponding operational requirement set out in Table 1.

**Table 1: Infrastructure and equipment requirements**

No.	Site infrastructure and equipment	Design requirement
1	White Production Area	a) Floor areas must: <ol style="list-style-type: none"> <li>(i) comprise an impermeable barrier (e.g. concrete), and</li> <li>(ii) be sloped to facilitate drainage of washdown water to the drainage system.</li> </ol> b) Drainage system connected to the wastewater treatment plant (WWTP).
2	Red Production Area (Evisceration, scalding and offal)	a) Floor areas must: <ol style="list-style-type: none"> <li>(i) comprise an impermeable barrier (e.g. concrete), and</li> <li>(ii) be sloped to facilitate drainage of washdown water to the drainage system.</li> </ol> b) Drainage system connected to the WWTP.
3	Live Bird Holding Shed	a) Fitted with a feather/dust collector. b) Ventilation exhaust system fitted. c) Floor areas must: <ol style="list-style-type: none"> <li>(i) comprise an impermeable barrier (e.g. concrete), and</li> <li>(ii) be sloped to facilitate drainage of washdown water to the drainage system.</li> </ol> d) Drainage system connected to the WWTP.
4	Spin Chillers Area	a) Floor areas must: <ol style="list-style-type: none"> <li>(i) comprise an impermeable barrier (e.g. concrete), and</li> <li>(ii) be sloped to facilitate drainage of washdown water to the drainage system.</li> </ol> b) Drainage system connected to the WWTP.
5	Boilers Room	a) Floor areas must: <ol style="list-style-type: none"> <li>(i) comprise an impermeable barrier (e.g. concrete), and</li> </ol>

No.	Site infrastructure and equipment	Design requirement
		<ul style="list-style-type: none"> <li>(ii) be sloped to facilitate drainage of washdown water to the drainage system.</li> <li>b) Drainage system connected to the WWTP.</li> <li>c) Visual and audible alarms fitted to alert any malfunctions.</li> </ul>
6	Condensers (Cooling Towers)	<ul style="list-style-type: none"> <li>a) Noise control curtain installed.</li> </ul>
7	Despatch Area (prepared meat storage and despatch)	<ul style="list-style-type: none"> <li>a) Floor areas must:                             <ul style="list-style-type: none"> <li>(i) comprise an impermeable barrier (e.g. concrete), and</li> <li>(ii) be sloped to facilitate drainage of washdown water to the drainage system.</li> </ul> </li> <li>b) Drainage system connected to the WWTP.</li> </ul>
8	Wastewater Treatment System	<ul style="list-style-type: none"> <li>a) Contained within a concrete bunded area that is impervious and free of defects;</li> <li>b) Drainage is contained and all wastewater or spillages are contained and returned to the system for treatment.</li> <li>c) All tanks must be fitted with leak detection systems and alarms.</li> <li>d) Drainage system connected to the trade waste sewer.</li> </ul>
9	Waste Bins Area	<ul style="list-style-type: none"> <li>a) Containment structure (waste bins) must be impermeable.</li> <li>b) The waste bins must be contained on a concrete area that is impervious and free of defects.</li> <li>c) The Waste Bin Area is to be suitably bunded to contain any liquid waste by 30 June 2026.</li> </ul>
10	Chemical Store	<ul style="list-style-type: none"> <li>a) Floor areas must:                             <ul style="list-style-type: none"> <li>(i) comprise an impermeable barrier (e.g. concrete), and</li> <li>(ii) be sloped to facilitate drainage of washdown water to the drainage system.</li> <li>(iii) The floor must be bunded to facilitate containment of spills.</li> </ul> </li> <li>b) Any chemical spills shall be pumped to the WWTP.</li> <li>c) Building is ventilated to prevent concentration of chemical vapour.</li> <li>d) Appropriate segregation and storage of chemicals in accordance with Australian/New Zealand Standard 3833:2007.</li> </ul>

No.	Site infrastructure and equipment	Design requirement
11	Refrigeration Plant Room	a) Ammonia detection system installed. b) Visual & Audible alarm for detection of leaks/discharge of ammonia.
12	Storm Water System	a) Gross pollutants and sediment removal system installed to intercept impacted stormwater before entering the soak well.

2. The licence holder must ensure that the site infrastructure and equipment listed in Table 2 and located at the corresponding infrastructure location as identified in Figure 1 of Schedule 1 is maintained and operated in accordance with the corresponding operational requirement set out in Table 2.

**Table 2: Infrastructure and operational requirements**

No.	Site infrastructure and equipment	Operational requirement
1	White Production Area	a) All production wastewater must be directed to WWTP for treatment, prior to disposal. b) All solid waste generated to be directed to the waste bins.
2	Red Production Area	a) All production wastewater must be directed to WWTP for treatment, prior to disposal. b) All solid waste generated to be directed to the waste bins.
3	Live Bird Holding Shed	a) Feather/dust collector to be cleaned and maintained as per manufactures specifications. b) All solid waste generated to be directed to the waste bins. c) All production wastewater must be directed to WWTP for treatment, prior to disposal. d) Ventilation system operational, cleaned and maintained as per manufactures specifications. e) all entry points of the live bird holding shed and the processing area are under negative pressure during normal operations.
4	Spin Chillers Area	a) All production wastewater must be directed to WWTP for treatment, prior to disposal. b) All solid waste generated to be directed to the waste bins.

No.	Site infrastructure and equipment	Operational requirement
5	Boilers Room	<ul style="list-style-type: none"> <li>a) Maintained as per manufactures specifications and complies with Australian Standard (AS) 3814:2018.</li> <li>b) Visual and audible alarms operational as per manufactures specifications.</li> </ul>
6	Condensers	<ul style="list-style-type: none"> <li>a) To be cleaned and maintained as per manufactures specifications.</li> </ul>
7	Despatch Area	<ul style="list-style-type: none"> <li>a) All production wastewater must be directed to WWTP for treatment, prior to disposal.</li> <li>b) All solid waste generated to be directed to the waste bins.</li> </ul>
8	Wastewater Treatment System	<ul style="list-style-type: none"> <li>a) All wastewater storage and treatment tanks, vessels, transfer pipelines and conveyance infrastructure must be maintained to be impermeable and free of leaks and defects.</li> <li>b) Daily monitoring of the treatment performance in accordance with Water Corporation's volume and quality acceptance.</li> <li>c) Alarm system must be maintained to notify the operator of:                             <ul style="list-style-type: none"> <li>(i) Pump faults;</li> <li>(ii) High tank levels; and</li> <li>(iii) Tank overflows.</li> </ul> </li> <li>d) All solid waste generated to be directed to the waste bins.</li> <li>e) Disposal of treated wastewater to the sewer or for reuse within processing equipment/infrastructure.</li> <li>f) Treated wastewater not permitted for disposal via onsite infiltration/irrigation.</li> </ul>
9	Waste Bins Area	<ul style="list-style-type: none"> <li>a) All solid waste is contained in the waste bins.</li> <li>b) All waste is collected and transported off-site.</li> <li>c) All waste bins have lids and are sealed at all times other than during filling and disposal.</li> </ul>
10	Chemical Store	<ul style="list-style-type: none"> <li>a) Chemical segregation in accordance with AS 3833:2007 undertaken at all times.</li> <li>b) Daily monitoring of leaks/discharge of chemicals from containment vessels.</li> <li>c) The hazardous/chemical spill kits available at all times.</li> </ul>

No.	Site infrastructure and equipment	Operational requirement
11	Refrigeration Plant Room	a) Ammonia detection and alarm system operational at all times.
12	Storm Water System	a) Daily visual monitoring of the system removal of gross pollutants and sediments with disposal to the waste bins. b) Monthly inspections, cleaning and maintenance as per manufactures specifications.

## Premises Operation

3. The licence holder must ensure wastes produced on the Premises are managed in accordance with the requirements in Table 3.

**Table 3: Management of Waste**

No.	Waste and byproduct type	Disposal strategy	Specified requirements
1	Treated wastewater	Reuse or disposal	Discharge to Water Corporation sewer in accordance with Water Corporation's volume and quality acceptance.
2	Solid Waste generated on the Premises	Temporary onsite storage pending offsite disposal	Stored in waste bins in accordance with Conditions 1 and 2.
3	Sludge waste	Stored prior to offsite disposal	Stored in waste bins in accordance with Conditions 1 and 2.

## Notifications

4. The licence holder must ensure that the parameters listed in Table 4 are notified to the CEO in accordance with the notification requirements of that table.

**Table 4: Notification requirements**

Parameter	Notification requirement <sup>1</sup>
Any malfunction of the wastewater treatment system.	As soon as practicable but no later than 5pm of the next usual working day. Notification details must include information on: <ul style="list-style-type: none"> <li>(i) Time of system malfunction;</li> <li>(ii) A general description/nature of the malfunction;</li> <li>(iii) The reason for the malfunction;</li> <li>(iv) Action taken in response to the malfunction; and</li> <li>(v) Estimated time for rectifying the malfunction unless the issue has been already resolved.</li> </ul>

Parameter	Notification requirement <sup>1</sup>
Scheduled maintenance of the processing of wastewater treatment system or component of it that has the potential to cause or increase odour emissions from the premises	As soon as practicable but no later than 7 days before the scheduled maintenance.

Note 1: Notification requirements in the Licence shall not negate the requirement to comply with s72 of the Act

## Records and Reporting

### Records

5. The licence holder must record the following information in relation to complaints received by the licence holder (whether received directly from a complainant or forwarded to them by the Department or another party) about any alleged emissions from the premises:
  - a) the name and contact details of the complainant, (if provided);
  - b) the time and date of the complaint;
  - c) the complete details of the complaint and any other concerns or other issues raised; and
  - d) the complete details and dates of any action taken by the licence holder to investigate or respond to any complaint.
  - e) the complete details, including time(s) and date(s) of any action taken by the licence holder to investigate and respond to any complaint.
6. The licence holder must maintain accurate and auditable books including the following records, information, reports, and data required by this licence:
  - a) the calculation of fees payable in respect of this licence;
  - b) any maintenance of infrastructure that is performed in the course of complying with condition 2 of this licence; and
  - c) complaints received under condition 5 of this licence.
7. The books specified under condition 6 must:
  - a) be legible;
  - b) if amended, be amended in such a way that the original version(s) and any subsequent amendments remain legible and are capable of retrieval;
  - c) be retained by the licence holder for the duration of the licence; and
  - d) be available to be produced to an inspector or the CEO as required.

### Reporting

8. The licence holder must:
  - a) undertake an audit of their compliance with the conditions of this licence during the preceding annual period; and
  - b) prepare and submit to the CEO an Annual Audit Compliance Report (AACR) in the approved form by 1 February each year.
9. The licence holder must:
  - a) prepare an Environmental Report that provides information in accordance with Table 3 for the preceding two annual periods, and
  - b) submit that Environmental Report to the CEO by 1 February 2024 and biennially thereafter.



**Table 5: Environmental reporting requirements**

Condition or table	Parameter
-	Monthly record of the total live weight of animal slaughtered at the premises in a tabular format
Table 2	Summary of any failure or malfunction of any pollution control equipment and any environmental incidents that have occurred during the biennial period and any action taken.
Condition 5	A summary of complaints

## Definitions

In this licence, the terms in Table 4 have the meanings defined.

**Table 6: Definitions**

Term	Definition
ACN	Australian Company Number
Annual Audit Compliance Report (AACR)	means a report submitted in a format approved by the CEO (relevant guidelines and templates are available on the Department's website).
annual period	a 12 month period commencing from 1 January until 31 December of the same year.
biennially	means every two years.
books	has the same meaning given to that term under the EP Act.
CEO	means Chief Executive Officer of the department. "submit to / notify the CEO" (or similar), means either: Director General Department administering the <i>Environmental Protection Act 1986</i> Locked Bag 10 Joondalup DC WA 6919 or: <a href="mailto:info@dwer.wa.gov.au">info@dwer.wa.gov.au</a>
department; DWER	means the department established under section 35 of the <i>Public Sector Management Act 1994</i> (WA) and designated as responsible for the administration of the EP Act, which includes Part V Division 3.
discharge	has the same meaning given to that term under the EP Act.
emission	has the same meaning given to that term under the EP Act.
EP Act	<i>Environmental Protection Act 1986</i> (WA)

Term	Definition
EP Regulations	<i>Environmental Protection Regulations 1987 (WA)</i>
licence	refers to this document, which evidences the grant of a licence by the CEO under section 57 of the EP Act, subject to the specified conditions contained within.
licence holder	refers to the occupier of the premises, being the person specified on the front of the licence as the person to whom this licence has been granted.
monthly period	means a one-month period commencing from 1 <sup>st</sup> day of a month until the 1 <sup>st</sup> day of the immediately following month.
premises	refers to the premises to which this licence applies, as specified at the front of this licence and as shown on the premises map in Schedule 1 to this licence.
prescribed premises	has the same meaning given to that term under the EP Act.
Usual working day	means 0800 – 1700 hours, Monday to Friday excluding public holidays in Western Australia
waste	has the same meaning given to that term under the EP Act.

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**END OF CONDITIONS**



## Schedule 1: Maps

### Premises map

The boundary of the prescribed premises is shown in the map below (Figure 1).



Figure 1: Map of the boundary of the prescribed premise

L7477/2001/9