



Mr Peter Menchetti
Production Manager
Lime Industries
PO Box 1544
OSBORNE PARK WA 6916

Dear Mr Menchetti

ENVIRONMENTAL PROTECTION ACT 1986 – AMENDMENT TO LICENCE

Licence: L4630/1989/12

Premises: Lime Industries, Lot 14 on Plan 2749 (43 Hector Street)
OSBORNE PARK WA 6017

Further to my letter dated 19 September 2013, please find enclosed your amended *Environmental Protection Act 1986* licence.

If you have any questions or objections relating to the licence, please do not hesitate to contact the enquiries officer above on (08) 9333 7522 for clarification or discussion of any grievances you have.

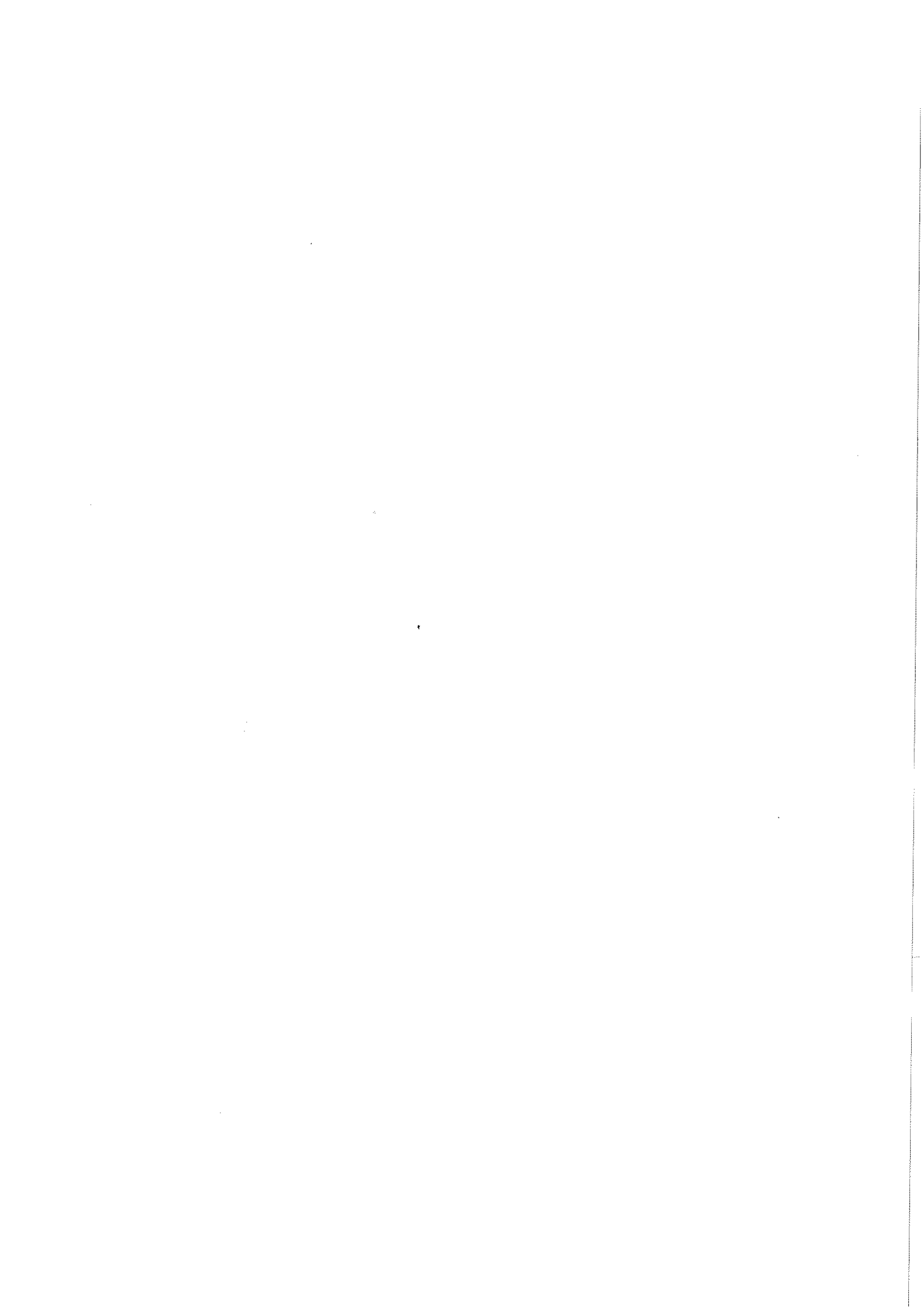
If you are concerned about, or object to any aspect of the amendment, you may lodge an appeal with the Minister for the Environment within 21 days from the date on which this licence is received. The Office of the Appeals Convenor can be contacted on 6467 5190 to find out the procedure and fee.

Members of the public may also appeal the amendments. The Appeals Registrar at the Office of the Appeals Convenor can be contacted after the closing date of appeals to check whether any appeals were received.

Yours sincerely

Mark Whiteley
Officer delegated under Section 20
of the *Environmental Protection Act 1986*

7 November 2013





AMENDED LICENCE FOR PRESCRIBED PREMISES *Environmental Protection Act 1986*

LICENCE NUMBER: L4630/1989/12

FILE NUMBER: 2010/006806

LICENSEE AND OCCUPIER OF PREMISES

Lime Industries Pty Ltd
43 Hector Street
OSBORNE PARK WA 6017
ACN: 141 883 178

NAME AND LOCATION OF PREMISES

Lime Industries
Lot 14 on Plan 2749
(43 Hector Street)
OSBORNE PARK WA 6017
(As depicted in Attachment 1)

PRESCRIBED PREMISES CATEGORY

Schedule 1 of the Environmental Protection Regulations 1987

CATEGORY	DESCRIPTION	CAPACITY
31	Chemical Manufacturing	More than 2 000 but not more than 10 000 tonnes per year

CONDITIONS OF LICENCE

Subject to the conditions of licence set out in the attached pages.



Mark Whiteley
Officer delegated under Section 20
of the *Environmental Protection Act 1986*

7 November 2013

ISSUE DATE Thursday, 15 September 2011
COMMENCEMENT DATE: Saturday, 17 September 2011
AMENDMENT DATE: Thursday, 7 November 2013
EXPIRY DATE: Friday, 16 September 2016



WESTERN AUSTRALIA

DEPARTMENT OF ENVIRONMENT REGULATON

Environmental Protection Act 1986

LICENCE NUMBER: L4630/1989/12

FILE NUMBER: 2010/006806

PREAMBLE

The following statements in this Preamble either paraphrase sections of the Environmental Protection Act 1986 or provide relevant background information for the licensee. They should not be regarded as conditions of licence.

Applicability

This licence is issued to Lime Industries Pty Ltd located at 43 Hector Street, Lot 14 on Plan 27949, Osborne Park (Attachment 1), which is a prescribed premises within Schedule 1 of the *Environmental Protection Regulations 1987*, as outlined in Table 1;

Table 1: Category under which Lime Industries Pty Ltd at 43 Hector Street is prescribed.

<i>Category number</i>	<i>Category name</i>	<i>Description</i>
31	Chemical Manufacturing	Premises on which chemical products are manufactured by a chemical process.

Throughput

The quantity of lime products produced from this premises shall not exceed 10,000 tonnes per year. Any increase greater than 10 per cent above this shall not occur unless the licensee has been granted prior approval in writing from the Director.

Emergency, Accident or Malfunction

The licensee should inform the Director as soon as practicable of the identification of any discharge of waste which has occurred as a result of an emergency, accident or malfunction, or extreme weather conditions, otherwise than in accordance with any condition of this licence and has caused or is likely to cause pollution.

Alteration to Premises

Prior to making any significant alterations to the premises which may affect the air, water or noise emissions from the premises the licensee must submit a proposal to the Director accompanied by supporting information and plans which allow the environmental impact of that change to be assessed.

General Requirements

The following statements paraphrase sections of the *Environmental Protection Act 1986* and are included for the information of the licensee.

- the licensee should take all reasonable and practicable measures to prevent pollution of the environment.
- noise emissions from operations on site are required to comply with the *Environmental Protection (Noise) Regulations 1997*.
- the licensee should take all reasonable and practicable measures to prevent or minimise the emission of odours from the premises.

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CONDITIONS OF LICENCE

DEFINITIONS

"Director" means Director, Environmental Regulation Division of the Department of Environment Regulation for and on behalf of the Chief Executive Officer as delegated under Section 20 of the *Environmental Protection Act 1986*; and

"Director" for the purpose of correspondence means-

Regional Manager, Industry Regulation, Swan Region
Department of Environment Regulation
Locked Bag 33
CLOISTERS SQUARE WA 6850
Telephone: (08) 9333 7510
Facsimile: (08) 9333 7550

GENERAL CONDITIONS

ANNUAL AUDIT COMPLAINACE REPORT (AACR)

G1 The licensee shall by 16 August in each year, provide to the CEO an annual audit compliance report in the form in Attachment 2 to this licence, signed and certified in the manner required by Section C of the form, indicating the extent to which the licensee has complied with the conditions of this licence, and any previous licence issued under Part V of the Act for the Premises, during the period beginning 1 August in the previous year and ending on 31 July in that year.

AIR POLLUTION CONTROL CONDITIONS

ACCESS WAYS, ROADWAYS AND PLANT GROUNDS

A1(a) The licensee shall ensure that all trafficked areas are paved, sealed or otherwise treated and maintained in a manner which ensures that no visible dust crosses the boundary of the premises.

A1(b) The licensee shall ensure that spillages are swept, hosed or vacuumed clean as required to prevent the emission of visible dust from crossing the boundary of the premises.

GENERAL PLANT - DUST GENERATION CONTROL

A2 The licensee shall ensure that routine maintenance and housekeeping practices are employed to ensure that there is no accumulation of waste materials in or around the premises which may lead to visible dust crossing the boundary of the premises.

GENERAL PLANT - DUST EMISSION CONTROL

A3 The licensee shall ensure that plant components likely to influence the level of dust emissions, including flexible connections, fittings, seals and fan casings are maintained in good order so as to prevent visible dust crossing the boundary of the premises.

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- QUICKLIME STORAGE SILOS**
- A4 The licensee shall ensure that silos used for the storage of bulk, powdered unslaked lime (quicklime) shall meet the following specifications:
- (i) air discharged from any silo during filling shall pass through a dust collector fitted with either a mechanical rapping or a reverse pulse air cleaning system. The minimum filter area required in each case is 23 square metres and 9 square metres respectively,
 - (ii) the mechanical rapping or reverse pulse air systems shall be tested at least monthly and repaired immediately if found not to be working efficiently,
 - (iii) the filter bags or cartridge elements shall be examined at least monthly for evidence of leaks or unacceptable build-up of a hard "cake" on the surfaces, and replaced immediately if necessary,
 - (iv) the air outlet from the dust collector shall be piped to within one metre of the ground; and
 - (v) spare filter bags or cartridge elements, sufficient for a total replacement, shall be kept by the licensee at all times.
- INSPECTION PORTS AND HATCHES**
- A5 The licensee shall ensure that all inspection ports and hatches are sealed during silo filling such that no dust is emitted.
- REMEDIAL ACTION IF QUICKLIME DUST EMISSIONS OCCUR**
- A6(a) The licensee shall ensure that during the filling of the silo, if there is visible quicklime dust being emitted from any dust collector outlet, hose or coupling, the fault leading to that emission is rectified before the silo is filled from any additional trucks.
- A6(b) The licensee shall ensure if dust is visibly being carried off the premises, the silo filling shall cease immediately until appropriate measures have been taken to prevent dust being carried off the premises.
- QUICKLIME RECEIVAL, STORAGE AND PROCESS AREA - OLDER SECTION**
- A7(a) The licensee shall ensure that all bulk quicklime deliveries are conducted in a manner which prevents or minimises the emission of airborne dust from the building.
- A7(b) The licensee shall ensure that the operation of the slaking (hydrating) and screening section is conducted to prevent or minimise the emission of airborne dust from the building.
- CONCRETE APRON TO VATS**
- A8(a) The licensee shall ensure that the concrete apron in front of the vats are scraped and hosed clean every second working day or more.
- A8(b) The licensee shall not let any lime slurry on the apron to dry out between cleaning.
- VEHICLE WASH DOWNS**
- A9 The licensee shall ensure that following loading, any adhering lime slurry or dust on any portion (including wheels) of a truck, or any other vehicle, is washed off prior to the vehicle leaving the premises. Water run-off shall be directed only to a slurry pit or settling pond.

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WATER POLLUTION CONTROL CONDITIONS

- W1 HYDROCARBON SPILLAGE MANAGEMENT**
The licensee shall immediately collect any liquid resulting from spills or leaks of fuel, oil or other hydrocarbons on the premises for disposal or reuse.
- W2 FUEL AND OIL TRAPS**
The licensee shall ensure vehicle washdown areas are equipped with fuel/oil traps and provisions to ensure detergents or solvents are contained within an impervious sump for disposal or reuse.
- W3 WASTE MANAGEMENT FROM ANCILLARY PREMISES**
The licensee shall direct wastewater from the process plant, mechanical workshops and laboratory areas to an impervious sump for treatment or disposal by a licensed contractor.
- W4 RETENTION OF CONTAMINATED STORMWATER**
The licensee shall ensure that wastewater is retained on the premises for treatment or disposal by a licensed contractor.
- W5 DRAINAGE**
The licensee shall ensure that all wastewater from the paved or sealed areas are directed to a slurry pit or settling pond for treatment or disposal by a licensed contractor.
- W6 MAINTENANCE OF SETTLING PONDS AND TRAPS**
The licensee shall ensure that any slurry pit, settling ponds, silt traps and fuel/oil traps are maintained and cleaned out, as appropriate, to ensure the continued performance of the system.

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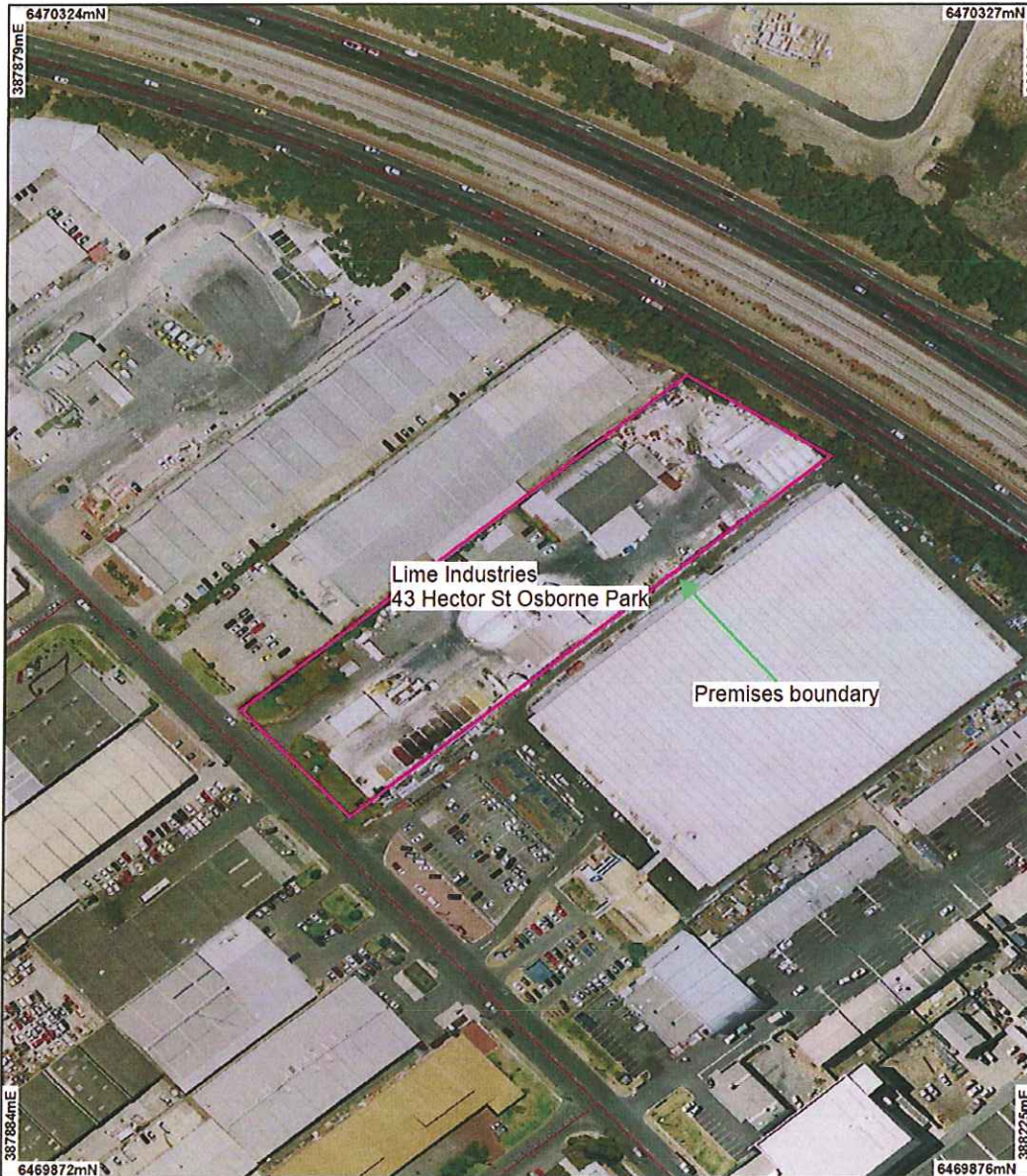
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ATTACHMENT 1: Plan of Premises



LEGEND

- Local Government Authorities
- Road Centrelines
- Swan River Trust Act, Swan River Trust Management Area
- Perth Metropolitan Area
- Central 23km Orthomosaic - Landgate 2007

Scale 1:2089
(Approximate when reproduced at Letter)
Geocentric Datum Australia 1994
Note: the data in this map have not been projected. This may result in geometric distortion or measurement inaccuracies.
Prepared by: jessicof
Prepared for:
Date: 9/14/2011 10:32:56 AM

Information derived from this map should be confirmed with the data custodian acknowledged by the agency acronym in the legend.

Department of Environment and Conservation
Our environment. our future
WA Crown Copyright 2002

* Project Data. This data has not been quality assured. Please contact map author for details.

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ATTACHMENT 2: Annual Audit Compliance Report

**SECTION A
LICENCE DETAILS**

Licence Number:	Licence File Number:
Company Name:	ABN:
Trading as:	
Reporting period:	_____ to _____

STATEMENT OF COMPLIANCE WITH LICENCE CONDITIONS

1. Were all conditions of licence complied with within the reporting period? (please tick the appropriate box)
- Yes Please proceed to Section C
- No Please proceed to Section B

Each page must be initialed by the person(s) who signs Section C of this annual audit compliance report

INITIAL: _____

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DEPARTMENT OF ENVIRONMENT REGULATON

Environmental Protection Act 1986

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SECTION B

DETAILS OF NON-COMPLIANCE WITH LICENCE CONDITION.

Please use a separate page for each licence condition that was not complied with.

a) Licence condition not complied with?	
b) Date(s) when the non compliance occurred, if applicable?	
c) Was this non compliance reported to DER?	
<input type="checkbox"/> Yes	<input type="checkbox"/> Reported to DER verbally Date _____ <input type="checkbox"/> Reported to DER in writing Date _____
<input type="checkbox"/> No	
d) Has DER taken, or finalised any action in relation to the non compliance?	
e) Summary of particulars of non compliance, and what was the environmental impact?	
f) If relevant, the precise location where the non compliance occurred (attach map or diagram)	
g) Cause of non compliance	
h) Action taken or that will be taken to mitigate any adverse effects of the non compliance	
i) Action taken or that will be taken to prevent recurrence of the non compliance	

Each page must be initialed by the person(s) who signs Section C of this annual audit compliance report

INITIAL: _____

WESTERN AUSTRALIA

DEPARTMENT OF ENVIRONMENT REGULATON

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**SECTION C
SIGNATURE AND CERTIFICATION**

This Annual Audit Compliance Report may only be signed by a person(s) with legal authority to sign it. The ways in which the Annual Audit Compliance Report must be signed and certified, and the people who may sign the statement, are set out below.

Please tick the box next to the category that describes how this Annual Audit Compliance Report is being signed. If you are uncertain about who is entitled to sign or which category to tick, please contact the licensing officer for your premises.

If the licence holder is		The Annual Audit Compliance Report must be signed and certified:
an individual	<input type="checkbox"/>	by the individual licence holder, or
	<input type="checkbox"/>	by a person approved in writing by the Chief Executive Officer of the Department of Environment Regulation to sign on the licensee's behalf.
A firm or other unincorporated company	<input type="checkbox"/>	by the principal executive officer of the licensee; or
	<input type="checkbox"/>	by a person with authority to sign on the licensee's behalf who is approved in writing by the Chief Executive Officer of the Department of Environment Regulation.
A corporation	<input type="checkbox"/>	by affixing the common seal of the licensee in accordance with the Corporations Act 2001; or
	<input type="checkbox"/>	by two directors of the licensee; or
	<input type="checkbox"/>	by a director and a company secretary of the licensee, or
	<input type="checkbox"/>	if the licensee is a proprietary company that has a sole director who is also the sole company secretary – by that director, or
	<input type="checkbox"/>	by the principal executive officer of the licensee; or
A public authority (other than a local government)	<input type="checkbox"/>	by a person with authority to sign on the licensee's behalf who is approved in writing by the Chief Executive Officer of the Department of Environment Regulation.
	<input type="checkbox"/>	by the chief executive officer of the licensee; or
a local government	<input type="checkbox"/>	by affixing the seal of the local government.

It is an offence under section 112 of the *Environmental Protection Act 1986* for a person to give information on this form that to their knowledge is false or misleading in a material particular.

There is a maximum penalty of \$50,000 for an individual or body corporate.

I/We declare that the information in this annual audit compliance report is correct and not false or misleading in a material particular.

SIGNATURE: _____

SIGNATURE: _____

NAME:
(printed) _____

NAME:
(printed) _____

POSITION: _____

POSITION: _____

DATE: ____ / ____ / ____

DATE: ____ / ____ / ____

SEAL (if signing under seal)