

Decision Report

Application for Works Approval

Part V Division 3 of the Environmental Protection Act 1986

Works Approval Number W6551/2021/1

Applicant GWR Group Limited

ACN 102 622 051

File number DER2021/000186

Premises Wiluna West Project

Sandstone-Wiluna Road, Wiluna

Legal description

Partially within M53/1087

As defined by the premises maps in Schedule 1 attached to

the issued works approval

As defined by the coordinates in Schedule 2 of the works

approval

Date of report 17 August 2021

Decision Works approval granted

Lauren Edmands MANAGER – RESOURCE INDUSTRIES REGULATORY SERVICES

an officer delegated under section 20 of the Environmental Protection Act 1986 (WA)

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1. Decision summary

This decision report documents the assessment of potential risks to the environment and public health from emissions and discharges during the construction and operation of the premises. As a result of this assessment, works approval W6551/2021/1 has been granted.

2. Scope of assessment

2.1 Regulatory framework

In completing the assessment documented in this decision report, the Department of Water and Environmental Regulation (the department; DWER) has considered and given due regard to its regulatory framework and relevant policy documents which are available at https://dwer.wa.gov.au/regulatory-documents.

2.2 Application summary and overview of premises

On 8 April 2021, GWR Group Ltd (the applicant) submitted an application for a works approval to the department under section 54 of the *Environmental Protection Act 1986* (EP Act).

The application is to undertake construction works relating to category 5 (Processing or beneficiation of metallic or non-metallic ore) partially within mining tenement M53/1087, at C4 (Stage 2) iron ore development at the Wiluna West Project (the premises). The premises is approximately 40km to the south-west of the town of Wiluna.

The premises relates to the category 5 and assessed design capacity under Schedule 1 of the *Environmental Protection Regulations 1987* (EP Regulations) which are defined in works approval W6551/2021/1. The infrastructure and equipment relating to the premises category and any associated activities which the department has considered in line with *Guideline: Risk Assessments* (DWER 2020) are outlined in works approval W6551/2021/1.

2.3 Proposed Activities

2.3.1 Construction Phase

A mobile crushing and screening plant with maximum design capacity of 3 Mtpa will be installed at the site as depicted in Figures 1 and 2. Ground preparation will be commenced by stripping away the topsoil and native vegetation across the site which will then be stockpiled. The applicant currently holds an approval (CPS 6726/2) to clear 1,290ha of native vegetation. Topsoil which is not suitable for construction purposes will be removed.

Where required, areas within the construction zone will be compacted with granular material sourced from the borrow pit within the clearing boundary. The granular compaction level will be obtained at 95% maximum modified density ratio and and this layer will be extended at least 1m away from the footprint of the crushing and screening plant on all sides.

Following the assemblage of the crushing and screening plant, detailed earthworks will be carried out, such as installing electrical cabling, to prepare the plant for the commissioning stage. It is proposed that the construction phase will be finished approximately within two weeks.

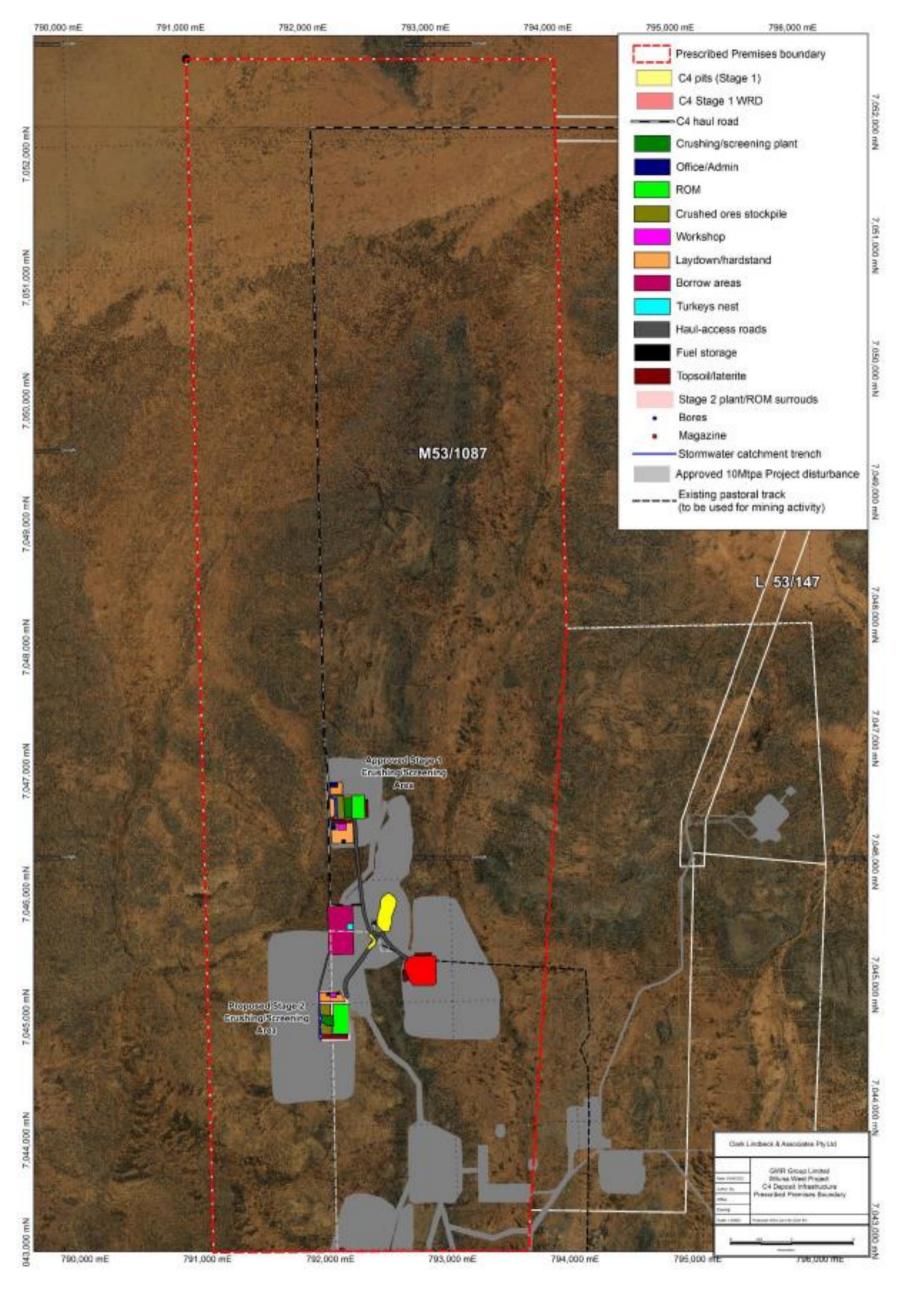


Figure 1: Stage 2 site layout and Prescribed Premises

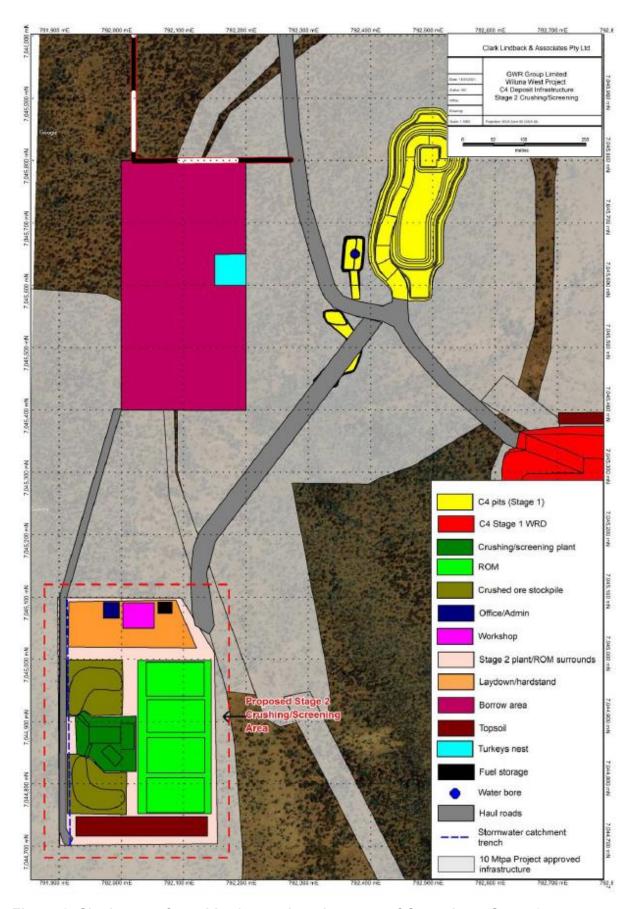


Figure 2: Site layout of crushing/screening plant area of C4 project - Stage 2

2.3.2 Plant Design and site layout

The applicant proposes to construct a modular two-stage crushing and screening plant to produce lump and fines using electric powered modular mounted crushers and screens. The portable conveyors are two stacker conveyors and will transfer the processed ore onto the stockpiles in one direction. The stacker conveyors will operate a 600mm wide belt which will be equipped with dust suppression sprays. The plant will process the ore at a rate of 3Mt dry tonnes per year.

The Run-of-Mine (ROM) pad area (100m x 200m) will include a 4 m high retaining wall located at the northern end of the ROM pad. The ore bin apron feeder module will be adjoined against the inclined ramp by this retaining wall, and therefore the ore can be fed by a front-end loader.

A stormwater catchment trench will be constructed at the western edge of the ROM (Figure 2) and the stormwater runoff across the processing area will be diverted to the trench to allow sediment to settle.

2.3.3 Commissioning and Time-limited Operation Phase

Commissioning includes a three staged process and is proposed to finish within two weeks. Progressive testing and commissioning of all systems will be commenced soon after the mobilisation of the crushing and screening plant on site. Dry commissioning, where the components and the systems will be operated without feed (ore), will occur secondly and the functionality of the dust suppression sprays will also be tested at this stage. Setting the crusher aperture and interlock tolerances and the installation of the screen mats will also be included at this second stage.

Final stage will be the introduction of the feed to the crushing and screening circuit and adjustments will be made to ensure conveyors and chutes are functioning correctly. Feed rate will be gradually increased over several weeks to ensure conveyors and chutes are not overloaded. Time-limited operations to be commenced upon completion of the commissioning phase.

2.3.4 Operation Phase

Ore will be transported to the ROM from the open pit via a 1km two-way haul road and will then be stockpiled based on the grade and characteristics of the ore. The crushing and screening operation is a two-way process. Firstly, the ore will be fed into the hopper of the primary crusher using a front-end loader and crushed material from the primary crusher will then feed directly to a screen, set for a 32mm split size. The undersized material will report to the secondary screen deck while the oversized material will report to the secondary crusher.

The plant will produce two products: a lump product which is between 31.5 mm and 6.3 mm product and a fine product, which is less than 6.3 mm. The undersized material from the secondary screen deck will report to the fine's product stockpile and the oversized material will report to the lump product stockpiles.

Approximately 150,000 tonnes of ore can be stockpiled at the ROM. These stockpiles are anticipated to be dry. Water sprays and the mobile water truck will be used to wet the ore and the moisture content will be maintained between 5-6% to minimise dust generation. Water sprays will also be installed around the product area to minimise dust generation.

All chemical and reagents classed as dangerous goods will be stored in accordance with the requirements of the *Dangerous Goods Safety Act 2004* and the *Dangerous Goods Safety (Storage and Handling of Non-explosives) Regulations 2007.*

2.4 Part IV of the EP Act

The Wiluna West Iron Ore Project (10 Mtpa project) was referred to the Environmental Protection Authority (EPA) in December 2012. The EPA determined that the environmental impacts from the project are not so significant as to warrant formal assessment and assessed as 'Not Assessed'. The public advice given on 22 April 2013.

3. Risk assessment

The department assesses the risks of emissions from prescribed premises and identifies the potential source, pathway and impact to receptors in accordance with the *Guideline: Risk Assessments* (DWER 2020).

To establish a risk event there must be an emission, a receptor which may be exposed to that emission through an identified actual or likely pathway, and a potential adverse effect to the receptor from exposure to that emission.

3.1 Source-pathways and receptors

3.1.1 Emissions and controls

The key emissions and associated actual or likely pathway during premises construction and operation which have been considered in this decision report are detailed in Table 1 below. Table 1 also details the proposed control measures the applicant has proposed to assist in controlling these emissions, where necessary.

Table 1: Proposed applicant controls

Emission	Sources	Potential pathways	Proposed controls
Construction			
Dust	Earthworks for ground preparation, Construction and installation of the crushing and screening plant, Vehicle and machinery movements on unsealed surfaces	Air / windborne pathway	 Water trucks will be utilised on roads and during construction activities to control dust as required Implementation of speed limits to reduce dust generation. Speed limits will be restricted to 40 km/hr around the ROM and crushing areas, and 70km/hr on the site access roads Daily visual inspections during construction activities Dust generated during construction will be short term and unlikely to result in significant emissions Dust complaints will be recorded, investigated and remedial action undertaken
Noise	Earthworks for ground preparation, Construction and installation of the crushing and screening	Air / windborne pathway	As there are no sensitive receptors located nearby (none within 25 km of premises), no noise management measures have been proposed.

Emission	Sources	Potential pathways	Proposed controls
	plant, Vehicle and machinery movements		
Sediment laden stormwater Washdown water contaminated with sediment and/or hydrocarbons	Earthworks for ground preparation, Construction and installation of the crushing and screening plant, Vehicle and machinery movements Heavy rainfall resulting in overland runoff	Surface runoff Seepage to soil and groundwater	 Crusher area and stockpiles will be bunded to ensure that the surface water will retain within the plant area ROM area will be graded to the west and stormwater catchment trench will be located at the western edge of the plant area to capture potentially contaminated stormwater
Commissionin	ng and Time-limited Opera	ation	
Dust	Crushing of material Vehicle and machinery movements Lift-off from stockpiles and/or stored product	Air / windborne pathway	 General conditioning of the ore prior to crushing to minimise dust Water sprays will be installed in the crusher circuit to reduce dust generation. Dust suppression sprinklers and sprays will be installed at the ROM feed hopper, transfer points and on the product stockpile to control levels of fugitive dust Water trucks will be used around the plant and on the ROM and roads as required. Saline/hypersaline water will not be used Maximum moisture levels of the final product will be controlled to maintain operational efficiency from road haulage vehicles Daily inspection of plant area
Noise	Crushing of material Vehicle and machinery movements	Air / windborne pathway	As there are no sensitive receptors located nearby (none within 25 km of premises), no noise management measures have been proposed.
Sediment laden stormwater Washdown water contaminated with sediment and/or	Vehicle and machinery movements Heavy rainfall resulting in overland runoff	Surface runoff Seepage to soil and groundwater	 Crusher area and stockpiles will be bunded to ensure that the surface water will retain within the plant area and runoff towards stormwater trench ROM area will be graded to the west and stormwater catchment trench will be located at the western edge of the plant area to capture potentially contaminated stormwater

Emission	Sources	Potential pathways	Proposed controls
hydrocarbons			Chemical storage areas will be bunded with a containment capacity equivalent to 110% of the capacity of any tank or 25% of the total capacity of an interlinked system
			Absorbent materials will be used under machinery which is likely to leak oil while under service or repair in the workshop or on stand-down
			 Spillages will be cleaned up and disposed of as per appropriate environmental and safety guidelines
			Regular inspection of bunded areas to ensure capacity is maintained
			All hydrocarbons and dangerous goods on site will be stored and handled according to the applicable sections of the Dangerous Goods Safety Act 2004, Dangerous Goods Safety (Storage and Handling of Non-Explosives) Regulations 2007 and Dangerous Goods Safety (Explosives) Regulations 2007.
			Any discharges what cause pollution or an environmental harm will be reported

3.1.2 Receptors

In accordance with the *Guideline: Risk Assessment* (DWER 2020), the Delegated Officer has excluded the applicant's employees, visitors, and contractors from its assessment. Protection of these parties often involves different exposure risks and prevention strategies, and is provided for under other state legislation.

Table 2 and Figure 1 below provides a summary of potential human and environmental receptors that may be impacted as a result of activities upon or emission and discharges from the prescribed premises (*Guideline: Environmental Siting* (DWER 2020)).

Table 2: Sensitive human and environmental receptors and distance from prescribed activity

Human receptors	Distance from prescribed activity		
Town of Wiluna	Approximately 25 km to the north-east of the Premises. Given the significant distance to this receptor, the Delegated Officer considers that no pathway exists and therefore this receptor is not considered in this assessment.		
Environmental receptors	Distance from prescribed activity		
Threatened Ecological Communities/Priority Ecological Communities:	Intersects the proposed prescribed premises area		

Wiluna West vegetation complexes (banded ironstone formation) (Priority 1)	
Threatened and Priority Flora: 3 x Priority / threatened flora species (Eremophila congesta, Homalocalyx echinulatus, Prostanthera ferricola)	Within the prescribed premises boundary
Threatened Fauna: 1x mammal species - Bettongia lesueur graii (Burrowing Bettong)	Within the prescribed premises boundary
Surface Water Lines	No major surface water features are intersecting the prescribed premises boundary. However, three minor surface water lines (ephemeral) are intersecting the prescribed premises
Rights in Water and Irrigation Act 1914 (RIWI Act) Groundwater Areas	The proposed prescribed premises boundary is within the East Muchison Groundwater Area. The depth to groundwater in the area is typically 30-60m below ground level (bgl). Groundwater quality in the project area ranges from fresh to saline. Salinity levels are ranging from 500-1000 mg/L in the south of the Project to 1000-3000 mg/L in the north, becoming more saline.

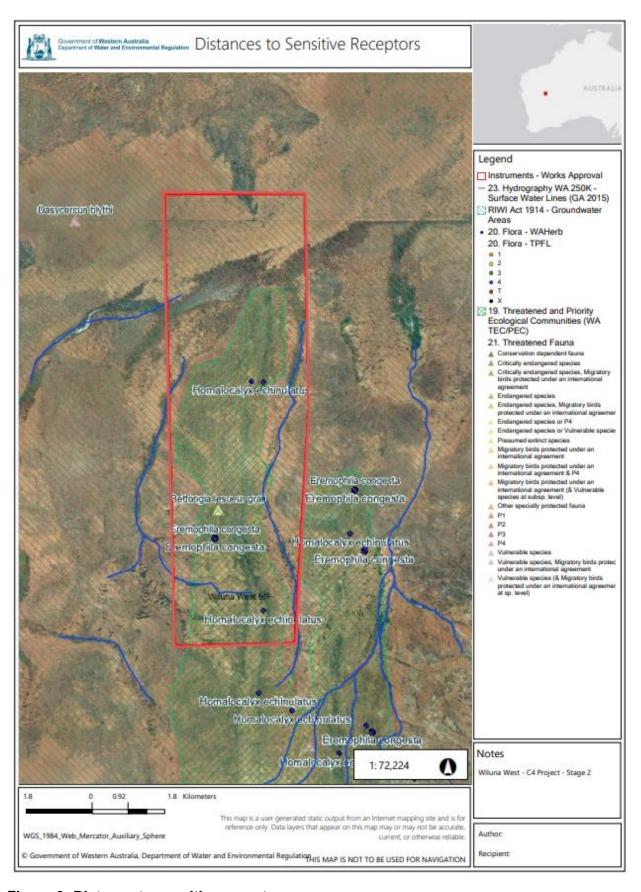


Figure 3: Distance to sensitive receptors

3.2 Risk ratings

Risk ratings have been assessed in accordance with the *Guideline: Risk Assessments* (DWER 2020) for each identified emission source and takes into account potential source-pathway and receptor linkages as identified in Section 3.1. Where linkages are in-complete they have not been considered further in the risk assessment.

Where the applicant has proposed mitigation measures/controls (as detailed in Section 3.1), these have been considered when determining the final risk rating. Where the delegated officer considers the applicant's proposed controls to be critical to maintaining an acceptable level of risk, these will be incorporated into the works approval as regulatory controls.

Additional regulatory controls may be imposed where the applicant's controls are not deemed sufficient. Where this is the case the need for additional controls will be documented and justified in Table 3.

Works approval W6551/2021/1 that accompanies this decision report authorises construction, commissioning and time-limited operations. The conditions in the issued works approval, as outlined in Table 3 have been determined in accordance with *Guidance Statement: Setting Conditions* (DER 2015).

A licence is required following the time-limited operational phase authorised under the works approval to authorise emissions associated with the ongoing operation of the premises i.e. Category 12 crushing ad screening activities. A risk assessment for the operational phase has been included in this decision report, however licence conditions will not be finalised until the department assesses the licence application.

Table 3: Risk assessment of potential emissions and discharges from the premises during construction, commissioning and operation

Risk events					Risk rating ¹	Amaliaant				
Sources / activities	Potential emission	Potential pathways and impact	Receptors	Applicant controls	C = consequence L = likelihood	Applicant controls sufficient?	Conditions ² of works approval	Justification for additional regulatory controls		
Construction	Construction									
Earthworks for ground preparation, Construction and installation of	Dust	Air / windborne pathway causing smothering of vegetation impacting photosynthesis and respiration	Native vegetation Threatened and priority flora	Refer to Section 3.1	C = Minor L = Unlikely Medium Risk	Y	Construction and infrastructure requirements Condition 1			
the crushing and screening plant, Vehicle and machinery movements on unsealed surfaces.	Noise	Air/windborne pathway causing impacts to threatened fauna feeding and breeding patterns.	Surrounding threatened fauna habitats	Refer to Section 3.1	C = Slight L = Possible Low Risk	Y	Construction and infrastructure requirements Condition 1 General provisions of the Environmental Protection (Noise) Regulations 1997 apply.	Additional regulatory controls are not required. Minimal dust and noise emissions are expected from site preparation works including earthworks and vehicle movements, due to the intermittent nature and short duration of activities. Condition 1 outlines the infrastructure and controls authorised for construction under the works approval at the appropriate locations to ensure emissions and discharges during construction and installation of crushing and screening plant do not impact on nearby receptors.		
Earthworks for ground preparation, Construction and installation of the crushing and screening plant, Vehicle and machinery movements Heavy rainfall resulting in overland runoff	Sediment laden stormwater Washdown water contaminated with sediment and/or hydrocarbons	Surface runoff Seepage to soil and groundwater	Minor non-perennial surface water lines East Murchison Groundwater Area (water table typically 30m-60m bgl)	Refer to Section 3.1	C = Slight L = Rare Low Risk	Υ	Construction and infrastructure requirements Condition 1	пеану тесерия.		

Risk events					Risk rating ¹	Amuliaant		
Sources / activities	Potential emission	Potential pathways and impact	Receptors	Applicant controls	C = consequence L = likelihood	Applicant controls sufficient?	Conditions ² of works approval	Justification for additional regulatory controls
Commissioning and time-limite	ed-operations							
Crushing of material Vehicle and machinery movements Lift-off from stockpiles and/or stored product	Dust	Air / windborne pathway causing smothering of vegetation impacting photosynthesis and respiration	Native vegetation Threatened and priority flora	Refer to Section 3.1	C = Minor L = Unlikely Medium Risk	Y	Construction and infrastructure requirements Condition 1 Environmental commissioning requirements Condition 6 Time limited operation requirements Condition 11	Additional regulatory controls are not required. The Delegated Officer considers the applicant's controls are sufficient to manage the potential impact from the dust emissions from the crushing and screening operations.
Crushing of material Vehicle and machinery movements	Noise	Air/windborne pathway causing impacts to threatened fauna feeding and breeding patterns.	Surrounding threatened fauna habitats	Refer to Section 3.1	C = Slight L = Possible Low Risk	Y	General provisions of the Environmental Protection (Noise) Regulations 1997 apply.	None specified in the works approval. The Delegated Officer considers that there is sufficient separation distance between the sensitive receptors to mitigate the impacts from the noise emissions.
Vehicle and machinery movements Heavy rainfall resulting in overland runoff	Sediment laden stormwater Washdown water contaminated with sediment and/or hydrocarbons	Surface runoff Seepage to soil and groundwater	Minor non-perennial surface water lines East Murchison Groundwater Area (water table typically 30m-60m bgl)	Refer to Section 3.1	C = Slight L = Rare Low Risk	Y	Construction and infrastructure requirements Condition 1 Time limited operation requirements Condition 11	Additional regulatory controls are not required. The applicant's proposed controls are deemed adequate to manage the washdown water and potentially contaminated water at the prescribed premises.

Note 1: Consequence ratings, likelihood ratings and risk descriptions are detailed in the Guideline: Risk Assessments (DWER 2020).

Note 2: Proposed applicant controls are depicted by standard text. **Bold and underline text** depicts additional regulatory controls imposed by department.

4. Consultation

Table 4 provides a summary of the consultation undertaken by the department.

Table 4: Consultation

Consultation method	Comments received	Department response
Application advertised on the department's website on 04 June 2021	None received	N/A
Local Government Authority advised of proposal on 04 June 2021	None received	N/A
Department of Mines, Industry Regulation and Safety (DMIRS) advised of proposal 04 June 2021	DMIRS informed that there is no Mining Act 1978 (Mining Act) approval for this 3 Mtpa crushing/screening plant (Stage 2 crushing/screening area) as shown in Figure 4 of the Works approval supporting document. A mining proposal was lodged, but it was not accepted for assessment, as it did not meet DMIRS guidelines	GWR Pty Ltd is required to obtain the relevant approval under the Mining Act to commence the Stage 2 operation at the rate of 3 Mtpa at the premises.
Tarlka Matuwa Piarku (Aboriginal Corporation) advised of proposal 04 June 2021	None received	N/A
Applicant was provided with draft documents on 13 August 2021	Applicant has provided the information with reference to the speed limits as requested by the department.	Sections 3.1.1 of the decision report has updated accordingly.
	Proposed speed limits will be restricted to 40 km/hr around the ROM and crushing areas, and 70km/hr on the site access roads.	

5. Conclusion

Based on the assessment in this decision report, the delegated officer has determined that a works approval will be granted, subject to conditions commensurate with the determined controls and necessary for administration and reporting requirements.

References

- Email titled "Works Approval Application: Wiluna West Project, GWR Group Limited" dated 08/04/2021 authored by Belinda Clark, available at DWER records (DWERDT437430).
- 2. Email titled "Wiluna West Project GWR Group Ltd Application for A Works Approval Response to Request for Further Information" dated 21/05/2021 authored by Belinda Clark, available at DWER records (DWERDT454927).
- 3. DER 2015, Guidance Statement: Setting Conditions, Perth, Western Australia.
- 4. Department of Water and Environmental Regulation (DWER) 2019, *Guideline: Decision Making*, Joondalup, Western Australia.
- 5. DWER 2016, Guideline: Environmental siting, Joondalup, Western Australia.
- 6. DWER 2017, Guideline: Risk assessments, Joondalup, Western Australia.

Appendix 1: Application validation summary

SECTION 1: APPLICATION SUMMARY							
Application type							
Works approval	\boxtimes						
		Relevant works approval number:		None			
		Has the works approvith?	oval been complied	Yes 🗆	No □		
Licence		Has time limited ope works approval dem acceptable operatio	onstrated	Yes □	No □ N/A □		
		Environmental Com Critical Containmen Report submitted?		Yes □	No □		
		Date Report receive	ed:				
Renewal		Current licence number:					
Amendment to works approval		Current works approval number:					
Amendment to licence		Current licence number:					
Amendment to licence		Relevant works approval number:		N/A			
Registration		Current works approval number:		None			
Date application received		08 April 2021					
Applicant and Premises details							
Applicant name/s (full legal name/s)		GWR Group Limited					
Premises name		Wiluna West Project					
Premises location		Partially within M53/1087					
Local Government Authority		Shire of Wiluna					
Application documents							
HPCM file reference number:	DER2021/000186						
Key application documents (addition application form):	Wiluna West Iron Ore Project - C4 Iron ore deposit - Stage 2 - Part V Works Approval Supporting Documents - M53/1087						
Scope of application/assessment							
Summary of proposed activities or changes to existing operations.		Installation of a Crushing/Screening plant.					

Category number/s (activities that cause the premises to become prescribed premises)

Table 1: Prescribed premises categories

Prescribed premises category and description	Proposed production or design capacity	Proposed changes to the production or design capacity (amendments only)
Category 5: Processing or beneficiation of metallic or non-metallic ore: premises on which —	3 Mtpa	N/A
 (a) metallic or non-metallic ore is crushed, ground, milled or otherwise processed; (b) tailings from metallic or non-metallic ore are reprocessed; or (c) tailings or residue from metallic or non-metallic ore are discharged into a containment cell or dam. 		

Legislative context and other approvals

Has the applicant referred, or do they intend to refer, their proposal to the EPA under Part IV of the EP Act as a significant proposal?	Yes □ No ⊠	Referral decision No: Managed under Part V Assessed under Part IV
Does the applicant hold any existing Part IV Ministerial Statements relevant to the application?	Yes □ No ⊠	Ministerial statement No: EPA Report No:
Has the proposal been referred and/or assessed under the EPBC Act?	Yes □ No ⊠	Reference No:
Has the applicant demonstrated occupancy (proof of occupier status)?	Yes ⊠ No □	Certificate of title □ General lease □ Expiry: Mining lease / tenement ⊠ Expiry: 22/09/2031 Other evidence □ Expiry:
Has the applicant obtained all relevant planning approvals?	Yes □ No □ N/A ⊠	Approval: Expiry date: If N/A explain why? Mining tenement
Has the applicant applied for, or have an existing EP Act clearing permit in relation to this proposal?	Yes ⊠ No □	CPS No: 6726/2 and 8615/1
Has the applicant applied for, or have an existing CAWS Act clearing licence in relation to this proposal?	Yes □ No ⊠	Application reference No: N/A Licence/permit No: N/A No clearing is proposed.

Has the applicant applied for, or have an existing RIWI Act licence or permit in relation to this proposal?	Yes ⊠ No □	Application reference No:N/A Licence/permit No: GWL202977
Does the proposal involve a discharge of waste into a designated area (as defined in section 57 of the EP Act)?	Yes □ No ⊠	Name: N/A Type: N/A Has Regulatory Services (Water) been consulted? Yes □ No □ N/A ☒ Regional office: N/A
Is the Premises situated in a Public Drinking Water Source Area (PDWSA)?	Yes □ No ⊠	Name: N/A Priority: N/A Are the proposed activities/ landuse compatible with the PDWSA (refer to WQPN 25)? Yes □ No □ N/A ☒
Is the Premises subject to any other Acts or subsidiary regulations (e.g. Dangerous Goods Safety Act 2004, Environmental Protection (Controlled Waste) Regulations 2004, State Agreement Act xxxx)	Yes ⊠ No □	Environmental Protection (Noise) Regulations 1997 Environmental Protection (Unauthorised Discharges) 2004
Is the Premises within an Environmental Protection Policy (EPP) Area?	Yes □ No ⊠	N/A.
Is the Premises subject to any EPP requirements?	Yes □ No ⊠	N/A.
Is the Premises a known or suspected contaminated site under the Contaminated Sites Act 2003?	Yes □ No ⊠	If Yes include details here. Classification: N/A Date of classification: N/A