



Licence number L8454/2010/2

Licence holder Chichester Metals Pty Ltd

ACN 109 264 262

Registered business address 87 Adelaide Terrace

EAST PERTH WA 6004

DWER file number 2010/003105-4

Duration 24/08/2015 to 23/08/2036

Date of issue 20/08/2015

Date of amendment 14/06/2024

Premises details Christmas Creek Mine Site

> Tenements E46/610, E46/612, M46/320, M46/321, M46/322, M46/323, M46/324, M46/325, M46/326, M46/327, M46/328, M46/329, M46/330, M46/331, M46/332, M46/333, M46/334, M46/335, M46/336, M46/337, M46/338, M46/339, M46/340, M46/341, M46/342, M46/343, M46/344, M46/345, M46/346, M46/347, M46/348, M46/349, M46/350, M46/351, M46/352, M46/353, M46/354, M46/355, M46/403, M46/406, M46/412, M46/413, M46/414, M46/415, M46/416, M46/417, M46/418, M46/419, M46/420, M46/421, M46/422, M46/423, M46/424, G46/7, L46/49, L46/56, L46/58, L46/86, L46/87, L46/106,

L46/111, E46/566 and L46/66 MULGA DOWNS WA 6751

As depicted by the Premises map in Schedule 1

Prescribed premises category description (Schedule 1, <i>Environmental Protection Regulations 1987</i>)	Assessed production / design capacity
Category 5: Processing or beneficiation of metallic or non-metallic ore	77,000,000 tonnes per annual period
Category 6: Mine dewatering	43,000,000 tonnes per annual period (reinjected)
Category 31: Chemical manufacturing	195 tonnes per annual period
Category 44: Metal melting or refining	5,000 tonnes per annual period (output of

Prescribed premises category description (Schedule 1, Environmental Protection Regulations 1987)	Assessed production / design capacity
	2,500 tonnes of pig iron per annual period)
Category 52: Electric power generation	63.6 MWe per annual period
Category 54: Sewage facility	1,040 cubic metres per day
Category 57: Used tyre storage	2,000 tyres
Category 64: Class II putrescible landfill	10,000 tonnes per annual period
Category 73: Bulk storage of chemicals	15,183.10 cubic metres in aggregate
Category 77: Concrete batching or cement products manufacturing	100,000 tonnes per annual period

This licence is granted to the licence holder, subject to the attached conditions, on 14 June 2024, by:

SENIOR MANAGER, RESOURCE INDUSTRIES INDUSTRY REGULATION (STATE-WIDE DELIVERY)

an officer delegated under section 20 of the Environmental Protection Act 1986 (WA)

Licence history

Date	Reference number	Summary of changes
23/08/2010	L8454/2010/1	Licence issued for Christmas Creek Camp Wastewater
23/00/2010	20434/2010/1	Treatment Facility operation, category 54
09/12/2010	L8454/2010/1	Licence amendment to include putrescible landfill, category 89
10/11/2011	L8454/2010/1	Licence amendment to authorise power station operation category 52, ore processing facility category 5, additional WWTP, Tailings Storage Facility (TSF) and supporting infrastructure
12/03/2012	L8454/2010/1	Licence amendment to include category 6 (dewatering) and category 73 (bulk storage of chemicals)
13/06/2013	L8454/2010/1	Amendment initiated by Licence Holder to increase the capacities authorised in categories 5, 6, 52, 54 and 73.
15/08/2013	L8454/2010/1	Amendment initiated by Licence Holder to authorise increase in capacity of category 6 to 43 Mt/a
12/12/2013	L8454/2010/1	Amendment initiated by Licence Holder to construct and operate mobile crushing and screening facilities and operate Vasse TSF
20/08/2015	L8454/2010/2	Licence reissue and amendment to add Windich TSF2 and update to new template Licence
7/7/2016	L8454/2010/2	Licence amendment for approval to construction the Flinders Strip 12 In-Pit TSF, Windich Above-Ground TSF and the Karntama Village WWTP sludge handling unit, update prescribed premises boundary, increase category 73 approved design capacity, replace category 89 with category 64, inclusion of conditions for the reinjection of mine dewater and removal of requirement to implement the Water Management Scheme, and inclusion of a 2 MW Caterpillar C175 generator as an emission point to air
28/02/2017	L8454/2010/2	Amendment Notice 1
		Approval to construct and operate the Flinders In-Pit TSF (below water table tailings deposition), update the Vasse and Windich TSF groundwater monitoring requirements, changes to the requirements for controls on sewage pipelines, update the containment infrastructure requirements, changes to the used tyre storage requirements and include total dissolved solids in the WWTP monitoring suite
14/07/2017	L8454/2010/2	Licence amendment to update the containment infrastructure requirements in Table 1.2.1, include a provision in Table 1.2.3 to allow clean fill to be used as cover material, remove reference to the Mobile Crushing and Screening Environmental Management Procedure, remove reference to infrastructure which has been constructed, removal of the Flinders In-Pit TSF deposition limit, removal of the air

Date	Reference number	Summary of changes
		emission monitoring requirements
16/07/2018	L8454/2010/2	Licence amendment to combine the two existing TSFs at Flinders, being the Flinders Strip 12 TSF and the Flinders In-Pit TSF into one consolidated landform (Flinders In-Pit TSF Complex); reduce the capacity of category 52 from 56 MW to 54 MW; update condition 1.2.1 to include the high risk saline pipelines; remove condition 1.2.11; update condition 4.3.1 to remove reference to the leak detection system; and remove the pipeline sample CCSP0011 and include CCSP0024
15/01/2019	L8454/2010/2	Licence amendment to allow the disposal of reverse osmosis reject water to be discharged to the existing Construction Camp irrigation area; construction of the Lefroy Turkey's Nest; and installation and operation of 11 saline injection bores
30/01/2020	L8454/2010/2	Licence amendment for construction/ installation of Vertical Wet High Intensity Magnetic Separator Plant, 5 Diesel Generator sets (1400kW) and a reverse osmosis plant (350kL).
07/08/2020	L8454/2010/2	Licence amendment for installation of a new 1600kW Diesel Generator, increase in capacity of 5 existing generators (1600kW), construction of five additional saline injection bores and addition of a new emission to land point (L3). Minor administrative amendments to mapping and terminology within Licence.
23/11/2020	L8454/2010/2	DWER initiated licence amendment to authorise RO brine for irrigation and roadways (previously assessed but information delayed) and an administrative amendment to update the number of saline reinjection bores. Removing construction and compliance requirements for the Vertical Wet High Intensity Magnetic Separator (V-WHIMS) Plant, Diesel Generator Sets and Karntama Camp RO Plant as compliance reports received.
03/06/2021	L8454/2010/2	 Licence amendment for: Construction and operation of a Hydrogen Refuelling Station (HRS) at the Christmas Creek Karntama Village that will be used for the refuelling of hydrogen powered vehicles onsite; Addition of the existing Elvis Turkey's Nest and proposed Mobile Max Turkey's Nest to the list of water containment infrastructure on the licence; Three additional tailings spigots required for tailings deposition along the southern and eastern embankments within Strip 12 of the Flinders In-Pit Tailings Storage Facility (TSF); and Update to Schedule 1 map of containment infrastructure for disposal of used tyres, construction waste with updated five year mine pits and waste dumps. Licence reformatted into current Licence template with

Date	Reference number	Summary of changes	
		condition numbers modified.	
5/04/2022	L8454/2010/2	Licence amendment for: Construction of the new Flinders In-Pit TSF2 Facility; OPF1 Lump Plant extension to the existing OPF1; Change the location of the proposed Hydrogen Refuelling Station (HRS); and Install two back-up emergency generator sets at the power station.	
28/09/2023	L8454/2010/2	 Category 6 (mine dewatering) - Construction and operation of dewatering infrastructure, including: 108 saline injection bores (SAI43 – SAI151) drilled into the Oakover aquifer (25 within the existing saline and transfer system and 83 in the undeveloped Hall, Bull and Cue mine areas); 21 high-density polyethylene (HDPE) lined turkey nests/transfer ponds with pump stations (8 within the existing saline and transfer system and 13 in the undeveloped Hall, Bull and Cue mine areas); and 151 kilometres (km) of pipeline corridors (~66 km to the existing saline and transfer system and ~85 km from the proposed undeveloped Hall, Bull and Cue mine areas); Construction and operation of three settlement ponds, including: 2 HDPE-lined ponds to hold process water; and 1 earthen-lined pond to hold borefield water; and Administrative amendments to existing licence conditions. 	
14/06/2024	L8454/2010/2	 Construction and operation of the Christmas Creek Green Iron Pilot Plant (CCGIPP) (Category 44: metal melting or refining); Construction and operation of the Christmas Creek Concrete Batching Plant (CCCBP) (Category 77: concrete batching or cement products manufacturing); Alignment of the monitoring frequency of inspections for tailings storage facility (TSF) embankment freeboard, from the existing daily when the facility is in operation to the proposed fortnightly TSF inspections, whilst the facility is not operational; Ruby turkey's nest that is approved to contain 'brackish' water to be changed to include the storage of 'saline or brackish' water within the containment infrastructure; and Additional condition to the licence to provide flexibility during the design, construction, and installation of the proposed Categories 44 and 77 infrastructure. 	

Interpretation

In this licence:

- (a) the words 'including', 'includes' and 'include' in conditions mean "including but not limited to", and similar, as appropriate;
- (b) where any word or phrase is given a defined meaning, any other part of speech or other grammatical form of that word or phrase has a corresponding meaning;
- (c) where tables are used in a condition, each row in a table constitutes a separate condition;
- (d) any reference to an Australian or other standard, guideline, or code of practice in this licence:
 - (i) if dated, refers to that particular version; and
 - (ii) if not dated, refers to the latest version and therefore may be subject to change over time;
- (e) unless specified otherwise, any reference to a section of an Act refers to that section of the EP Act; and
- (f) unless specified otherwise, all definitions are in accordance with the EP Act.

NOTE: This licence requires specific conditions to be met but does not provide any implied authorisation for other emissions, discharges, or activities not specified in this licence.

Licence conditions

The licence holder must ensure that the following conditions are complied with:

General

1. The licence holder must ensure limits specified in Table 1 are not exceeded.

Table 1: Production or design capacity limits

Category ¹	Category description ¹	Premises production or design capacity limit
5	Processing or beneficiation of metallic or non-metallic ore	77,000,000 tonnes per annual period
6	Mine dewatering	43,000,000 tonnes per annual period (reinjected)
31	Chemical manufacturing	195 tonnes per annual period
44	Metal melting or refining	5,000 tonnes per annual period (output of 2,500 tonnes of pig iron per annual period)
52	Electric power generation	63.6 MWe per annual period
54	Sewage facility	1,040 cubic metres per day
57	Used tyre storage	2,000 tyres
64	Class II putrescible landfill	10,000 tonnes per annual period
73	Bulk storage of chemicals	15,183.10 cubic metres in aggregate
77	Concrete batching or cement products manufacturing	100,000 tonnes per annual period

Note 1: Environmental Protection Regulations 1987, Schedule 1.

Infrastructure and equipment

- 2. The licence holder must ensure that all pipelines or sections of pipelines containing tailings and high-risk saline pipelines (as identified on the map of environmentally sensitive areas depicted in Schedule 1) are either:
 - (a) equipped with telemetry; or
 - (b) equipped with automatic cut-outs in the event of a pipe failure; or
 - (c) provided with secondary containment sufficient to contain any spill for a period equal to the time between routine inspections.
- 3. The licence holder must ensure that the waste material specified in Table 2 is only stored and/or treated within vessels or compounds listed in Table 2 and identified on the map of containment infrastructure in Schedule 1, in accordance with the requirements specified within Table 2.

Table 2: Containment infrastructure

Storage vessel or compound	Material	Requirements
Windich TSF 1	Tailings	Maintain a minimum freeboard equivalent to that required to contain a
Windich TSF 2		1 in 100-year storm event over 72 hours from the operational pond

Storage vessel or compound	Material	Requirements
Vasse TSF		surface to lowest elevation of perimeter embankment;
Flinders In-Pit TSF1 Complex		Visual markers installed to adequately monitor freeboard;
Flinders In-Pit TSF2 Complex		Install, maintain and operate a supernatant water collection and return system only when a recoverable volume of water is present;
		Flinders In-Pit TSF1 Complex maximum tailings elevation level of Relative Level 437.0 m; and
		Flinders In-Pit TSF2 Complex maximum tailings elevation level of Relative Level 437.0 m.
Flinder's Decant Settlement Pond, Franco's Turkey's Nest (Village Road), Ollies Turkey's Nest, Windich Decant Sediment Pond, and Vasse Decant Settlement Pond,	Brackish water	 Earthen Pond; and Minimum vertical freeboard of 100 mm.
TLO Settlement Pond (Jeffs)	Potentially hydrocarbon contaminated treated wastewater from Power station treated water pond	Earthen Pond; and Minimum vertical freeboard of 100 mm.
OPF1 Turkey's Nest OPF2 Turkey's Nest Akmar Turkey's Nest Baltic Turkey's Nest Caspian Turkey's Nest Charlton Turkey's Nest Codgers Transfer Pond Crank Transfer Pond Eyre Turkey's Nest Gatehouse Turkey's Nest Helsinki Turkey's Nest (RCH1) Laura's Turkey's Nest Windich Ponds x 3 Young Settlement Ponds OPF1 and OPF2 Settlement Ponds RCH 'Micky's Pond' Settlement Pond Lefroy Turkey's Nest	Saline or Brackish water	New transfer ponds / turkeys nests HDPE liners; and Minimum vertical freeboard of 200 mm.

Storage vessel or compound	Material	Requirements
Elvis Turkey's Nest		
Mobile Max Turkey's Nest		
Ruby Turkey's Nest		
21 transfer ponds / turkey nests including:		
8 transfer ponds / turkey nests in the existing saline and transfer system; and		
13 transfer ponds / turkey nests in the undeveloped Hall, Bull, and Cue areas)		
CCY1 Treatment Ponds 1, 2 and 3	Potentially hydrocarbon contaminated treated wastewater from the CCY1 oily water separator	 HDPE liner; and Minimum vertical freeboard of 200 mm.
CCY2 Treatment Ponds 1 and 2	Potentially hydrocarbon contaminated treated wastewater from the CCY2 oily water separator	 HDPE liner; and Minimum vertical freeboard of 200 mm.
Power Station pond	Potentially hydrocarbon contaminated treated wastewater from the Bulk Diesel Storage Facility oily water separator	HDPE liner.
Green Iron water pond	Reject process water	 HDPE liner; and Minimum vertical freeboard of 200 mm.

4. The licence holder must:

- (a) undertake inspections as detailed in Table 3;
- (b) where any inspection identifies that an appropriate level of environmental protection is not being maintained, take corrective action to mitigate adverse environmental consequences as soon as practicable; and
- (c) maintain a record of all inspections undertaken.

Table 3: Inspection of infrastructure

Scope of inspection	Type of inspection	Frequency of inspection
Tailings delivery pipelines	Visual integrity	Daily whilst operational
Tailings decant water return pipelines	Visual integrity	Daily whilst operational

Scope of inspection	Type of inspection	Frequency of inspection
Tailings storage facility embankment freeboard	Visual to confirm required freeboard capacity is available	Daily whilst operational and within 24 hours of a significant rainfall event when access permits OR Fortnightly whilst not operational and within 24 hours of a significant rainfall event when access permits
Saline water infrastructure (transfer ponds, settlement ponds and pipelines)	Visual integrity	Daily
Pipeline transferring RO brine from the Karntama RO Plant area to the Codgers Transfer Pond	Visual integrity	Twice weekly
Green Iron water pond infrastructure and vertical freeboard	Visual integrity	Daily whilst operational and within 24 hours of a significant rainfall event when access permits OR Fortnightly whilst not operational and within 24 hours of a significant rainfall event when access permits

- **5.** The licence holder must undertake an annual water balance for the TSFs. The water balance must as a minimum consider the following:
 - (a) site rainfall;
 - (b) evaporation;
 - (c) tailings return water recovery volumes;
 - (d) seepage recovery volumes; and
 - (e) volumes of tailings deposited.
- **6.** The licence holder must ensure that where wastes produced on the Premises are not taken off-site for lawful use or disposal, they are managed in accordance with the requirements in Table 4.

Table 4: Management of waste^{1, 2, 3}

Waste type	Management strategy	Requirements
Sewage	Biological, physical, and chemical treatment	1,040 m ³ /day cumulatively
Used tyres	Storage	Not more than 2,000 used tyres must be stored at the premises at any one time;
		 Used tyre stacks must not exceed 500 tyres per stack and 5 m in height;

Waste type	Management strategy	Requirements
		Used tyre stacks are to be stored no less than 6 m from any other tyre stacks; and
		The waste tyre stockpiles must not exceed 1000 m² in area.
	Burial in waste rock materials or completed mining voids	 Tyres must be placed in cells of less than 1000 tyres and only in those locations shown on the Map of emission points in Schedule 1; Cover of at least 1 m of waste rock will be placed over each cell; and Cell locations where tyres are to be buried will be surveyed and the latitude and longitude recorded.
Inert Waste Type 1 Putrescible Waste	Receipt, handling and disposal of waste by landfilling	 All waste types No more than 10,000 tonnes per year of all waste types cumulatively must be disposed of by landfilling;
Clean Fill and Bio		 Disposal of waste by landfilling must only take place within the landfill area shown on the Map of emission points in Schedule 1;
remediated soils as described for Class II Waste as defined in the Landfill Definitions		Disposal of untreated timber and concrete in mining voids and waste rock facilities must only occur at the locations shown on the Map of emissions points in Schedule 1;
Uncontaminated Fill		Waste must be placed in a defined trench or within an area enclosed by earthen bunds;
		The active tipping area must be restricted to a maximum linear length of 60 m; and
		Construction, operation and decommissioning of landfill cells can occur within the defined landfill area providing there is no waste within:
		 100 m of any surface water body; and 3 m of the highest level of the water table
		aquifer.
Reverse Osmosis (RO) Reject Stream	Onsite irrigation to irrigation area using blended RO reject stream with treated sewage effluent	Undiluted RO reject stream will not be used for irrigation
	Onsite dust suppression and/or ore processing using blended RO reject stream with mine dewatering water	Undiluted RO reject stream will not be used for dust suppression and/or ore processing
HRS output water	HRS output water is transferred from the HRS to the Elvis Turkey's Nest where it is used for dust suppression	Output water from HRS plant

Note 1: Requirements for landfilling tyres are set out in Part 6 of the Environmental Protection Regulations 1987.

Note 2: Additional requirements for the acceptance and landfilling of Controlled waste (including asbestos and tyres) are set out in the *Environmental Protection (Controlled Waste) Regulations 2004*.

Note 3: Clean Fill and Uncontaminated Fill can also be used as cover for landfill capping.

7. The licence holder must ensure that cover is applied and maintained on landfilled wastes in accordance with Table 5 and that sufficient stockpiles of cover are maintained on site at all times.

Table 5: Cover requirements¹

Waste Type	Material	Depth	Timescales
Putrescible waste	Inert and	300 mm	As soon as practicable, but at least weekly, after deposit
All waste	incombustible material	1,000 mm	Within three months of the final waste load in each trench

Note 1: Additional requirements for the covering of tyres are set out in Part 6 of the *Environmental Protection Regulations* 1987.

- **8.** The licence holder must ensure that windblown waste within and outside the landfill area is collected on at least a monthly basis and returned to the active tipping area.
- **9.** The licence holder must construct and/or install the infrastructure listed in Table 6, in accordance with:
 - (a) the corresponding design and construction requirement / installation requirement; and
 - (b) at the corresponding infrastructure location, as set out in Table 6.

Table 6: Design and construction infrastructure requirements

Infrastructure	Requirements (Design and construction)		
Windich Above-Ground TSF			
Embankment construction	In accordance with, Windich Above-Ground Tailings Storage Facility – Detailed Design (SRK Consulting, October 2015)		
Tailings delivery	Use of existing Windich TSF 1 and Windich TSF 2 tailings delivery pipelines and spigot arrangements		
Supernatant Water Recovery	Use of the existing Windich TSF 1 and Windich TSF 2 water recovery pump, pipelines, and turkey's nest		
Saline injection bores as depicted on t	he map in Schedule 1		
Saline injection bores	Installation of following 5 saline injection bores drilled into the Oakover aquifer at the saline injection borefield:		
	SAI33		
	SAI34		
	SAI35		
	SAI36		
	SAI37		
	Installation of 108 saline injection bores drilled into the Oakover aquifer:		

Infrastructure	Requirements (Design and construction)
	SAI43 – SAI151
21 transfer ponds / turkey nests	HDPE liner
including:	Minimum vertical freeboard of 200 mm
 8 transfer ponds / turkey nests in the existing saline and transfer system; and 	
 13 transfer ponds / turkey nests in the undeveloped Hall, Bull, and Cue areas) 	
Transport of mine dewatering water via:	Refer to condition 2
 new pipelines servicing the existing saline injection and transfer system; and 	
 new pipelines servicing the proposed Hall saline injection and transfer system 	
OPF1 Settlement Pond	HDPE liner
OPF2 Settlement Pond	Minimum vertical freeboard of 200 mm
RCH 'Micky's Pond' Settlement Pond	
OPF1 Lump Plant extension	
Crushing and Screening:	Dust suppression equipment and measures to be included
Screen	in the plant design and will include dust covers, skirts, and water sprayers
Oversize crusher	Containment bunds designed and constructed around the
Conveyor:	proposed OPF1 Lump Plant to manage any surface water
Conveyor to lump product	run-off
Conveying system into existing plant	
Stacker:	
Stacker	
Sample station	
Back Up Diesel Gensets	
2 x Back Up Diesel Gensets	2 x 1600 kW emergency back up diesel gensets
	Emission point height 3.7 m
	Diesel fired genset engine
Cream Iron Bilet Blood	Low sulphur diesel fuel
Green Iron Pilot Plant	
Green Iron Pilot Plant	Dust suppression equipment and measure to be included in the plant design and will include water sprays, foggers and dust collection systems
	Construction of hardstands, bunding and / or windrows to divert and segregate stormwater within and externally to the plant
	Stormwater sumps and drains must be constructed, where required within the footprint of the plant to manage potentially contaminated stormwater. Location as per Figure 18, Schedule 1 of this licence
	Location as per rigure 10, concade 1 of this heerice

Infrastructure	Requirements (Design and construction)
Green Iron water pond (to be used for the temporary storage pond for process water from the Green Iron Pilot Plant)	HDPE liner Minimal vertical freeboard of 200 mm Location as per Figure 18, Schedule 1 of this licence
Mobile trailer mounted batch plant: Vertical cement silo Horizontal cement silo Cement weigh hopper Twin aggregate weigh bins Other associated infrastructure and equipment	Must be located away from major surface water bodies Aggregate storage bins / bays must be fitted with dedicated water spray system Construction of sediment basins, bunding, and vegetated batters to control surface water sediment and to reduce impact to water quality from the plant Installation and construction of diversion structures, where required (bunds or channels) to separate and divert clean surface water flows around the plant works areas and stockpiles Concrete load bay and pad area must be designed with a wedge pit for the first flush and capable of holding approximately 13,500 L and a washout box capable of holding approximately 25,000 L Constructed designated collection points and sedimentation traps to collect all stormwater drainage, wash-down water, and spillages from within the plant works areas for treatment Installation of sprinklers for dust management, temperature, and moisture control on stockpiles Location as per Figure 18, Schedule 1 of this licence

- 10. The licence holder must operate the infrastructure specified in Table 6 in accordance with the conditions of this licence, following submission of the compliance documents required under condition 32.
- 11. The licence holder must manage dust and stormwater at the Green Iron Pilot Plant and the Concrete Batching Plant¹, once operational, using the infrastructure, equipment and management measures specified in Table 6 for that infrastructure.

Note 1: the Environmental Protection (Concrete Batching and Cement Product Manufacturing) Regulations 1998 also apply.

Emissions and discharges

Authorised discharge points for emissions

12. The licence holder must ensure that where waste is emitted to air from the emission points in Table 7 and identified on the map of emission points in Schedule 1, it is done so in accordance with the conditions of this licence.

Table 7: Emission points to air

Emission point reference and location on Map of emission points	Emission Point	Emission point height (m)	Source, including any abatement
A1 – A27	27 x 2 MW Cummins diesel genset	9.4	Diesel fired genset engine; low sulphur diesel fuel
A28 – A33	6 x 1600 kW Diesel Generator	3.7	Diesel fired genset engine; low sulphur diesel fuel
A34 – A35	2 x 1600 kW emergency backup diesel gensets	3.7	Diesel fired genset engine; low sulphur diesel fuel

13. The licence holder must ensure that where waste is emitted to surface water from the nominated contingency discharge points in Table 8 and identified on the map of emission points in Schedule 1 it is done so in accordance with the conditions of this licence.

Table 8: Point source emissions to surface water

Emission point reference	Description	Source including abatement
CCDP04 (W1) CCDP01 (W2) CCDP02 (W3) CCDP03 (W4)	Contingency discharge of mine dewater in the event that reuse, reinjection, in pit disposal and temporary storage are not available or have been exhausted	Mine dewater

14. The licence holder must ensure that where waste is emitted to groundwater from the emission points in Table 9 and identified on the map of emission points in Schedule 1, it is done so in accordance with the conditions of this licence.

Table 9: Point source emissions to groundwater

Emission point reference and location on Map of emission points		Description	Source including abatement
Saline Injection Zone SAI01, SAI01A SAI02 SAI03A, SAI03B SAI04, SAI04A	Brackish Injection Zone HSB42 HSB43 HSB44	Direct injection below ground	Water from mine dewatering

SAI04B HSB45 SAI05, SAI05B HSB46 SAI06, SAI07 HSB47 SAI08, SAI09 HSB48 SAI10, SAI11 HSB49 SAI12, SAI12a HSB50 SAI12b HSB51 SAI13, SAI13A HSB52 SAI14, SAI14A HSB53 SAI15, SAI15A HSB54 SAI16, SAI16A HSB55	Source including abatement
SAI16B SAI17, SAI17B SAI18, SAI18B SAI19 SAI20 SAI20A, SAI20B SAI21 SAI21A, SAI21B SAI22, SAI22A SAI23 SAI23R, SAI23A SAI24, SAI25 SAI26, SAI27 SAI28, SAI03R SAI10A SAI29, SAI30 SAI31, SAI32 SAI33, SAI34 SAI35, SAI 36, SAI37, SAI38, SAI39, SAI40, SAI41, SAI42 SAI43 — SAI151 (equipping of 108 new injection bores)	

15. The licence holder must ensure that where waste is emitted to land from the emission points in Table 10 and identified on the map of emission points in Schedule 1, it is done so in accordance with the conditions of this licence.

Table 10: Emissions to land

Emission point reference	Description	Source including abatement
L1 - Karntama irrigation area	Pipe feeding irrigation area of 15 hectares	Treated wastewater from Karntama WWTP and reverse osmosis reject water
L2 - Construction Camp irrigation area	Pipe feeding irrigation area of 13 hectares	Treated wastewater pipeline-from Construction Camp WWTP and reverse osmosis reject water
L3 - Power station treated water pond	Gravity fed overflow from the Power Station Pond through a low point in the southern embankment wall of the Power Station Pond	Wastewater treated through the Power Station OWS that is then transferred to the Power Station Pond

Emission point reference	Description	Source including abatement
	Rock armouring is present at the overflow point to prevent erosion of the embankment wall. The water is then directed into a diversion channel that flows into the TLO Settlement Pond (Jeffs)	
L4 - RO brine used for dust suppression and/or ore processing	RO brine is transferred to the Codgers Transfer Pond where it is mixed with groundwater and used for dust suppression and/or ore processing	RO reject water (brine)
L5	HRS output water is transferred to the Elvis Turkey's Nest where it is used for dust suppression	HRS output water
	And / or;	
	Stored and used as process water in the operation of the Green Iron Pilot Plant	

16. The licence holder must not cause or allow emissions to land greater than the limits listed in Table 11.

Table 11: Emission limits to land

Emission point reference	Description	Parameter	Reportable Limit (including units)	Averaging period
L3 - Power station treated water pond	Gravity fed overflow from the Power Station Pond through a low point in the southern embankment wall of the Power Station Pond Rock armouring is present at the overflow point to prevent erosion of the embankment wall. The water is then directed into a diversion channel that flows into the TLO Settlement Pond (Jeffs)	Total Recoverable Hydrocarbons	15 mg/L	Spot sample

Monitoring

General monitoring

- **17.** The licence holder must ensure that:
 - (a) all water samples are collected and preserved in accordance with AS/NZS 5667.1;
 - (b) all wastewater sampling is conducted in accordance with AS/NZS 5667.10;
 - (c) all surface water sampling is conducted in accordance with AS/NZS 5667.6;
 - (d) all groundwater sampling is conducted in accordance with AS/NZS 5667.11; and

- (e) all laboratory samples are submitted to and tested by a laboratory with current NATA accreditation for the parameters being measured unless indicated otherwise in the relevant table.
- **18.** The licence holder must ensure that:
 - (a) monitoring is undertaken in each weekly period such that there are at least 4 days in between the days on which samples are taken in successive weeks;
 - (b) monitoring is undertaken in each monthly period such that there are at least 15 days in between the days on which samples are taken in successive months;
 - (c) monitoring is undertaken in each quarterly period such that there are at least 45 days in between the days on which samples are taken in successive quarters;
 - (d) monitoring is undertaken in each six-monthly period such that there are at least 5 months in between the days on which samples are taken in successive periods of six months; and
 - (e) monitoring is undertaken in each annual period such that there are at least 9 months in between the days on which samples are taken in successive years.
- **19.** The licence holder must ensure that all monitoring equipment is operated and calibrated in accordance with the manufacturer's specifications.
- **20.** The licence holder must ensure that all monitoring in Table 12 according to the specification in that table.

Table 12: Monitoring of point source emissions to surface water

Emission point reference	Parameter	Limit	Units	Frequency
CCDP04 (W1) CCDP01 (W2) CCDP02 (W3)	Electrical conductivity	15,000	μS/cm	30 minutes following commencement of discharge; and 24 hourly intervals thereafter during the
CCDP03 (W4)	Turbidity	100	NTU	duration of the contingency discharge event.
	Cumulative water	_	m ³	prior to discharge event at the designated discharge point; and
	meter readings	_	1111-	24 hourly intervals for the duration of the contingency discharge event.

21. The licence holder must undertake the monitoring in Table 13 according to the specification in that table.

Table 13: Monitoring of point source emissions to groundwater

Emission point reference	Parameter	Units	Frequency
Each saline and brackish reinjection emission point referenced in Table 9	Cumulative volume ¹	GLpa	Annually
CCSP0001 (Hillside East Brackish Injection Borefield)	pH ²	pH units	Six monthly when reinjecting
Saline Injection Borefield	Electrical Conductivity	μS/cm	
CCSP0024 (Windich Saline)	Total Dissolved Solids	mg/L	

Emission point reference	Parameter	Units	Frequency
CCSP0015 (Crank Saline)	Total Suspended Solids	mg/L	
	Major cations and anions –	mg/L	
	Sodium		
	Potassium		
	Calcium		
	Magnesium		
	Chloride		
	Alkalinity		
	Sulfate		
	Nitrate		
	Metals, Metalloids and Non- metals -	mg/L	
	Aluminium		
	Antimony		
	Arsenic		
	Beryllium		
	Boron		
	Cadmium		
	Chromium		
	Cobalt		
	Copper		
	Iron		
	Manganese		
	Mercury		
	Nickel		
	Lead		
	Selenium		
	Silver		
	Zinc		

Note 1: Determined using water balance calculations consistent with the *Christmas Creek Groundwater Operating Strategy* (CC-PH-HY-0002).

Note 2: In-field non-NATA accredited analysis permitted.

22. The licence holder must undertake the monitoring in Table 14 according to the specifications in that table and compare to the relevant ANZG (2018) Guidelines.

Table 14: Monitoring of emissions to land

Emission point reference	Parameter	Units	Frequency
L1, L2	Cumulative volume of treated wastewater discharged via irrigation	m ³	Monthly
	Cumulative volume of treated wastewater discharged via dust suppression	m ³	Monthly
	Biochemical Oxygen Demand	mg/L	
	Total suspended solids	mg/L	Quarterly
	Total dissolved solids	mg/L	

Emission point reference	Parameter	Units	Frequency
	pH ¹	pH units	
	Total Nitrogen	mg/L	
	Total Phosphorus	mg/L	
	E. coli	cfu/100mL	
L3	Total Recoverable Hydrocarbons	mg/L	Quarterly when discharging One week after the reportable limit in Table 11 is exceeded, for a maximum of three total consecutive exceedances, following which discharge from that emission point must cease, until such time as the limit is no longer exceeded
L4	Cumulative volume of Reverse Osmosis brine discharged to the Codgers Transfer Pond	m ³	Monthly
	pH ¹	pH units	
	Electrical Conductivity	μS/cm	
	Total Dissolved Solids	mg/L	
	Sulphate	mg/L	

Note 1: In-field non-NATA accredited analysis permitted.

23. The licence holder must undertake the monitoring in Table 15 according to the specifications in that table.

Table 15: Process monitoring

Emission point reference	Monitoring point location	Parameter	Units	Frequency
	Final treated	Volumetric flow rate	m ³ /day	
CCY1 and CCY2 treatment ponds	wastewater storage pond prior to reuse	Total Recoverable Hydrocarbons	mg/L	Monthly
	for dust suppression	Total Dissolved Solids	mg/L	

24. The licence holder must undertake the monitoring in Table 16 according to the specifications in that table.

Table 16: Monitoring of ambient groundwater quality

Monitoring point	Parameter	Units	Averaging	Frequency
reference and location ²			period	, ,
Windich Above-Ground T				
WDM02	Standing water level	mbgl		
WDM08 (786171 E,	pH ¹	pH units	-	
7522569 N)	Electrical conductivity	μS/cm		
WDM12 (784780 E,	Total Dissolved Solids	mg/L		
7521869 N) WDM18 (784877.81E, 7519156.75N) WDM13 (786744 E, 7520716 N) WDM22	Major cations and anions – Sodium Potassium Calcium Magnesium Chloride Sulfate Dissolved metals, metalloids, and nonmetals - Aluminium Antimony Arsenic Beryllium Boron Cadmium Cobalt Chromium Copper Iron Manganese Mercury Nickel Lead Selenium Silver Thallium Uranium Zinc		Spot sample	Six monthly
Flinders In-Pit TSF1 Comp	olex			
FLM06_D	Standing water level	mbgl	Spot sample	Monthly
LIVIOO_D	pH ¹	pH units	1 23 1	,
FLM08_D	Electrical conductivity	μS/cm	1	
	Total Dissolved Solids	mg/L	1	
FLM17 CCE04MB_S and CCE04MB_D	Major cations and anions - Sodium Potassium Calcium Magnesium Chloride Sulfate		Spot sample	Quarterly

Monitoring point reference and location ²	Parameter	Units	Averaging period	Frequency
	Alkalinity Nitrate Ammonia Dissolved metals, metalloids and non- metals – Aluminum Antimony Arsenic Beryllium Boron Cadmium Cobalt Chromium Copper Iron Manganese Mercury Nickel Lead Selenium Silver Thallium Uranium Zinc			
Flinders In-Pit TSF 2 Com				
FLM07_S	Standing water level	mbgl	Spot sample	Monthly
FLM26_D	pH ¹	pH units		
FLM28_D	Electrical conductivity Total Dissolved Solids	μS/cm mg/L		
	Major cations and anions - Sodium Potassium Calcium Magnesium Chloride Sulfate Alkalinity Nitrate Ammonia Dissolved metals, metalloids, and non- metals - Aluminum Antimony Arsenic Beryllium Boron Cadmium Cobalt Chromium Copper Iron Manganese		Spot sample	Quarterly

Monitoring point reference and location ²	Parameter	Units	Averaging period	Frequency
Vasse TSF	Mercury Nickel Lead Selenium Silver Thallium Uranium Zinc			
	Standing water level	mbgl		
VAM01 (780528 E, 7525182 N)	pH ¹	pH units	_	
	Electrical conductivity	μS/cm	-	
VAM02 (781048 E,	Total Dissolved Solids	mg/L	-	
7525249 N) VAM04 (781631 E, 7526182 N)	Major cations and anions – Sodium Potassium Calcium Magnesium Chloride Sulfate Dissolved metals, metalloids, and nonmetals – Aluminium Antimony Arsenic Beryllium Boron Cadmium Cobalt Chromium Copper Iron Manganese Mercury Nickel Lead Selenium Silver Thallium Uranium Zinc		Spot sample	Quarterly
Mine dewater reinjection				
CCFMM01_S	Standing water level	mbgl		
CCFMM01_D	pH ¹	pH units		
CCFMM02_S	Electrical conductivity	μS/cm		6:
CCFMM02_D	Total Dissolved Solids	mg/L	Spot sample	Six monthly
CCFMM03_S CCFMM03_D	Major cations and anions – Sodium Potassium			

Monitoring point reference and location ²	Parameter	Units	Averaging period	Frequency
CCFMM04_S	Calcium		perioa	
CCFMM04_D	Magnesium Chloride			
HSMB29_D	Alkalinity			
HSMB29_S	Sulfate Nitrate			
SAM59_D	Metals, metalloids, and			
SAM59_S	non-metals – Aluminum			
SAM07_D	Antimony			
SAM07_S	Arsenic Beryllium			
SAM12_S	Boron			
SAM12_D	Cadmium Cobalt			
SCX01_S	Chromium			
SCX03_S	Copper Iron			
SCX06 (All)	Manganese			
SCX06_S	Mercury Nickel			
SCX06_D	Lead			
SAM15_I	Selenium Silver			
SAM15_S	Zinc			
SAM18_D				
SAM18_S				
SAM64_D				
SAM64_S				
SAM85_D				
SAM85_S				
SAM109_D				
SAM109_S				
SAM110_D				
SAM110_S				

Note 1: In-field non-NATA accredited analysis permitted. Note 2: No sample required if bore is dry.

Specified actions

25. The licence holder must design, construct, and install groundwater monitoring wells, or utilise existing groundwater monitoring wells and provide as-constructed information, in accordance with the requirements specified in Table 17.

Table 17: Expansion of ambient groundwater monitoring network requirements

Infrastructure	Design, construction, and installation requirements	Monitoring well location(s)	Timeframe
Expanded monitoring well network to cover the spatial extent of the area where the proposed new injection because	New monitoring bore locations, including the utilisation of existing groundwater monitoring wells, are selected in the expanded wastewater reinjection areas. The density and distribution of these new monitoring sites should be approximately the same as in the original wastewater reinjection areas.	To be advised	Must be constructed, developed (purged), and determined to be operational prior to the installation of 108 saline injection bores drilled into the Oakover aquifer: SAI43 – SAI151
injection bores will be installed	At each of the new monitoring sites, a couplet of monitoring bores is constructed:		
	one with a screened-interval near the base of the shallow aquifer just above the confining bed; and		
	one with a screened-interval just below the confining bed in the deeper aquifer.		
	Well design and construction: Designed and constructed in accordance with Minimum Construction Requirements for Water Bores in Australia, 4th Edition.		
	Well screens must target the part, or parts, of the aquifer most likely to be affected by contamination ¹ . Where temporary/seasonal perched features are present, wells must be nested, and the perched features individually screened.		
	Logging of borehole: Solids samples must be collected and logged during the installation of the monitoring wells. A record of the geology encountered during drilling must be described and classified using a logging criteria derived from Australian Standard Geotechnical Site Investigations AS1726. Any observations of staining / odours or other indications of contamination must be included in the bore log.		
	Well construction log: Well construction details must be documented within a well construction log to demonstrate compliance with Minimum Construction Requirements for Water Bores in		

Infrastructure	Design, construction, and installation requirements	Monitoring well location(s)	Timeframe
	Australia, 4th Edition. The construction logs shall include elevations of the top of casing position to be used as the reference point for water-level measurements, and the elevations of the ground surface protective installations.		
	Well development: All installed monitoring wells must be developed after drilling to remove fine sand, silt, clay, and any drilling mud residues from around the well screen to ensure the hydraulic functioning of the well. A detailed record should be kept of well development activities and included in the well construction log.		
	Installation survey: the vertical (top of casing) and horizontal position of each monitoring well must be surveyed and subsequently mapped by a suitably qualified surveyor.		
	Well network map: a well location map (using aerial image overlay) must be prepared and include the location of all monitoring wells in the monitoring network and their respective identification numbers.		

Note 1: refer to Section 8 of Schedule B2 of the Assessment of Site Contamination NEPM for guidance on well screen depth and length.

Records and reporting

- **26.** The licence holder must maintain accurate and auditable books including the following records, information, reports, and data required by this licence:
 - (a) the calculation of fees payable in respect of this licence;
 - (b) the works conducted in accordance with condition 9 of this licence;
 - (c) any maintenance of infrastructure that is performed in the course of complying with the conditions of this licence;
 - (d) monitoring programmes undertaken in accordance with condition 20, Table 12, condition 21, Table 13, condition 22, Table 14, condition 23, Table 15 and condition 24, Table 16 of this licence; and
 - (e) complaints received under condition 29 of this licence.
- **27.** The books specified under condition 26 must:
 - (a) be legible;
 - (b) if amended, be amended in such a way that the original version(s) and any subsequent amendments remain legible and are capable of retrieval;
 - (c) be retained by the licence holder for the duration of the licence; and

- (d) be available to be produced to an inspector or the CEO as required.
- **28.** The licence holder must:
 - (a) undertake an audit of their compliance with the conditions of this licence during the preceding annual period; and
 - (b) prepare and submit to the CEO by no later than 31 March each year, after the end of that annual period an Annual Audit Compliance Report in the approved form.
- 29. The licence holder must record the following information in relation to complaints received by the licence holder (whether received directly from a complainant or forwarded to them by the Department or another party) about any alleged emissions from the premises:
 - (a) the name and contact details of the complainant, (if provided);
 - (b) the time and date of the complaint;
 - (c) the complete details of the complaint and any other concerns or other issues raised; and
 - (d) the complete details and dates of any action taken by the licence holder to investigate or respond to any complaint.
- 30. The licence holder must submit to the CEO by no later than 31 March each year, after the end of each annual period, an Annual Environmental Report for that annual period for the conditions listed in Table 18, and which provides information in accordance with the corresponding requirement set out in Table 18.

Table 18: Annual Environmental Report

Condition or table (if relevant)	Parameter	Format or form
-	Summary of any failure or malfunction of any pollution control equipment and any environmental incidents that have occurred during the annual period and any action taken.	None specified
Condition 5	Annual water balance.	None specified
Condition 15, Table 10	L1 and L2 – representative photographs of the irrigation areas, summary of vegetation health and weed management (within the irrigation areas) implemented during reporting period. L3 – summary of inspections of erosion and vegetation health and weed management with controls implemented during reporting period.	None specified
Condition 20, Table 12	Contingency discharge monitoring.	None specified
Condition 21, Table 13	Groundwater reinjection monitoring.	None specified
Condition 22, Table 14	Monitoring of emissions to land and interpretation of results against plant design specifications and relevant ANZG (2018) Guidelines.	None specified
Condition 23, Table 15	Process monitoring results and interpretation of results.	None specified
Condition 24, Table 16	Ambient groundwater monitoring results; and a comparison of results from the Windich TSF, Vasse TSF and Flinders In-Pit TSF1 Complex and Flinders In-Pit TSF2 Complex groundwater	None specified

Condition or table (if relevant)	Parameter	Format or form
	monitoring bores against the site specific trigger values detailed in the document, Life of Mine Geochemistry Programme – Site Specific Trigger Values (45-SY-EN-0001). Details of investigations conducted, including outcomes, environmental impacts, and remedial actions, in relation to trigger exceedances and a discussion of any trends identified.	
Condition 28	Compliance.	None specified
Condition 29	Complaints summary.	None specified

- **31.** The licence holder must ensure that the Annual Environmental Report also contains:
 - (a) an assessment of the information contained within the report against previous monitoring results; and
 - (b) a list of any original monitoring reports submitted to the licence holder from third parties for the annual period and make these reports available on request.
- **32.** The licence holder must ensure that the conditions listed in Table 19 are notified to the CEO in accordance with the notification requirements of the table.

Table 19: Notification requirements

Condition or table (if relevant)	Parameter	Notification requirement ¹	Format or form ²
Condition 1, Table 1	Breach of any limit specified in the Licence	Part A: As soon as practicable but no later	N1
Condition 3, Table 2		than 5 pm of the next usual working day.	
Condition 6, Table 4			
Condition 20, Table 12			
Condition 9, Table 6	The Licence Holder must submit a compliance document to the CEO, following the construction and/or installation of an item of infrastructure or equipment required by Condition 9, Table 6. The compliance documents must: (a) be certified by a suitably qualified engineer and certify that the works were constructed in accordance with the construction requirements specified in Condition 9, Table 6; (b) include as constructed plans or a detailed site plan for each item of infrastructure or component of	Prior to commencement of commissioning.	None specified
	infrastructure specified in Condition 9, Table 6; and		
	(c) be signed by a person authorised to represent the licence holder and contain the		

Condition or table (if relevant)	Parameter	Notification requirement ¹	Format or form ²
Tolevanty	printed name and position of that person within the company.	requirement	OI IOIIII
Condition 13	Contingency discharge	Within 3 days of cessation of the discharge; and including results from the monitoring required under Condition 20, Table 12	None specified
Condition 25, Table 17	Expansion of ambient groundwater monitoring network requirements The licence holder must submit a compliance document to the CEO, following the construction and/or installation of the groundwater monitoring network expansion required by Condition 25, Table 17. The compliance documents must:	Prior to the installation of 108 saline injection bores drilled into the Oakover aquifer: SAI43 – SAI151	None specified
	(a) be certified by a suitably qualified engineer and/or a suitably qualified hydrogeologist and certify that the works were constructed in accordance with the construction requirements specified in Condition 25, Table 17;		
	(b) include confirmation that the requirements specified in Condition 25, Table 17 have been met; and		
	(c) be signed by a person authorised to represent the licence holder and contain the printed name and position of that person within the company.		

Note 1: Notification requirements in the Licence must not negate the requirement to comply with s72 of the Act. Note 2: Forms are in Schedule 2.

Definitions

In this licence, the terms in Table 20 have the meanings defined.

Table 20: Definitions

Term	Definition
ACN	Australian Company Number
AHD	Australian height datum
Annual Audit Compliance Report (AACR)	means a report submitted in a format approved by the CEO (relevant guidelines and templates may be available on the Department's website).
annual period	a 12-month period commencing from 1 January to 31 December in the same year
ANZG (2018)	means the recent version and relevant parts of the Australian and New Zealand Guidelines for Fresh and Marine Water Quality (Australian and New Zealand Governments and Australian state and territory governments, Canberra ACT, Australia) Available at www.waterquality.gov.au/anz-guidelines
AS/NZS 5667.1	means the Australian Standard AS/NZS 5667.1 Water Quality – Sampling – Guidance of the Design of sampling programs, sampling techniques and the preservation and handling of samples
AS/NZS 5667.6	means the Australian Standard AS/NZS 5667.6 Water Quality – Sampling – Guidance on sampling of rivers and streams
AS/NZS 5667.10	means the Australian Standard AS/NZS 5667.10 Water Quality – Sampling – Guidance on sampling of waste waters
AS/NZS 5667.11	means the Australian Standard AS/NZS 5667.11 Water Quality – Sampling – Guidance on sampling of groundwaters
averaging period	means the time over which a limit is measured or a monitoring result is obtained
books	has the same meaning given to that term under the EP Act.
CCY	means Central Contractors Yard
CEO	means Chief Executive Officer of the Department.
	"submit to / notify the CEO" (or similar), means either:
	Director General Department administering the Environmental Protection Act 1986 Locked Bag 10 Joondalup DC WA 6919
	or:
	info@dwer.wa.gov.au
Clean Fill	has the meaning defined in the Landfill Definitions

Term	Definition
controlled waste	has the definition in Environmental Protection (Controlled Waste) Regulations 2004
Department	means the department established under section 35 of the <i>Public Sector Management Act 1994</i> (WA) and designated as responsible for the administration of the EP Act, which includes Part V Division 3.
discharge	has the same meaning given to that term under the EP Act.
DWER	means Department of Water and Environmental Regulation
emission	has the same meaning given to that term under the EP Act.
EP Act	Environmental Protection Act 1986 (WA)
EP Regulations	Environmental Protection Regulations 1987 (WA)
freeboard	means the distance between the maximum water surface elevations and the top of retaining banks or structures at their lowest point
GLpa	means gigalitres per annum
HDPE	means high density polyethylene
HRS	Hydrogen Refuelling Station
Inert Waste Type 1	has the meaning defined in the Landfill Definitions
Inert Waste Type 2	has the meaning defined in the Landfill Definitions
Landfill Definitions	means the document titled "Landfill Waste Classification and Waste Definitions" published by the Chief Executive Officer of the Department of Water and Environmental Regulation as amended from time to time
licence	refers to this document, which evidences the grant of a licence by the CEO under section 57 of the EP Act, subject to the specified conditions contained within.
licence holder	refers to the occupier of the premises, being the person specified on the front of the licence as the person to whom this licence has been granted.
mbgl	means metres below ground level
MW	means megawatts
NATA	means the National Association of Testing Authorities, Australia
NATA accredited	means in relation to the analysis of a sample that the laboratory is NATA accredited for the specified analysis at the time of the analysis
normal operating conditions	means any operation of a particular process (including abatement equipment) excluding start-up, shut-down and upset conditions, in relation to stack sampling or monitoring
NTU	means Nephelometric Turbidity Units

Term	Definition
premises	refers to the premises to which this licence applies, as specified at the front of this licence and as shown on the premises maps Figures 1 - 14
prescribed premises	has the same meaning given to that term under the EP Act.
putrescible waste	has the meaning defined in the Landfill Definitions
quarterly	means the 4 inclusive periods from 1 January to 31 March, 1 April to 30 June, 1 July to 30 September and 1 October to 31 December
RO	means reverse osmosis
RTU	means Remote Telemetry Units;
Schedule 1'	means Schedule 1 of this Licence unless otherwise stated
Schedule 2	means Schedule 2 of this Licence unless otherwise stated
Schedule 3	means Schedule 3 of this Licence unless otherwise stated
six monthly'	means the 2 inclusive periods from 1 January to 30 June and 1 July to 31 December
spot sample	means a discrete sample representative at the time and place at which the sample is taken
TDS	means Total Dissolved Solids
TSF	means Tailings Storage Facility
Uncontaminated Fill	has the meaning defined in the Landfill Definitions
μS/cm	means microsiemens per centimetre
waste	has the same meaning given to that term under the EP Act.
WWTP	means wastewater treatment plant

END OF CONDITIONS

Schedule 1: Maps

Premises map

The boundary of the prescribed premises is shown in the map below (Figure 1).

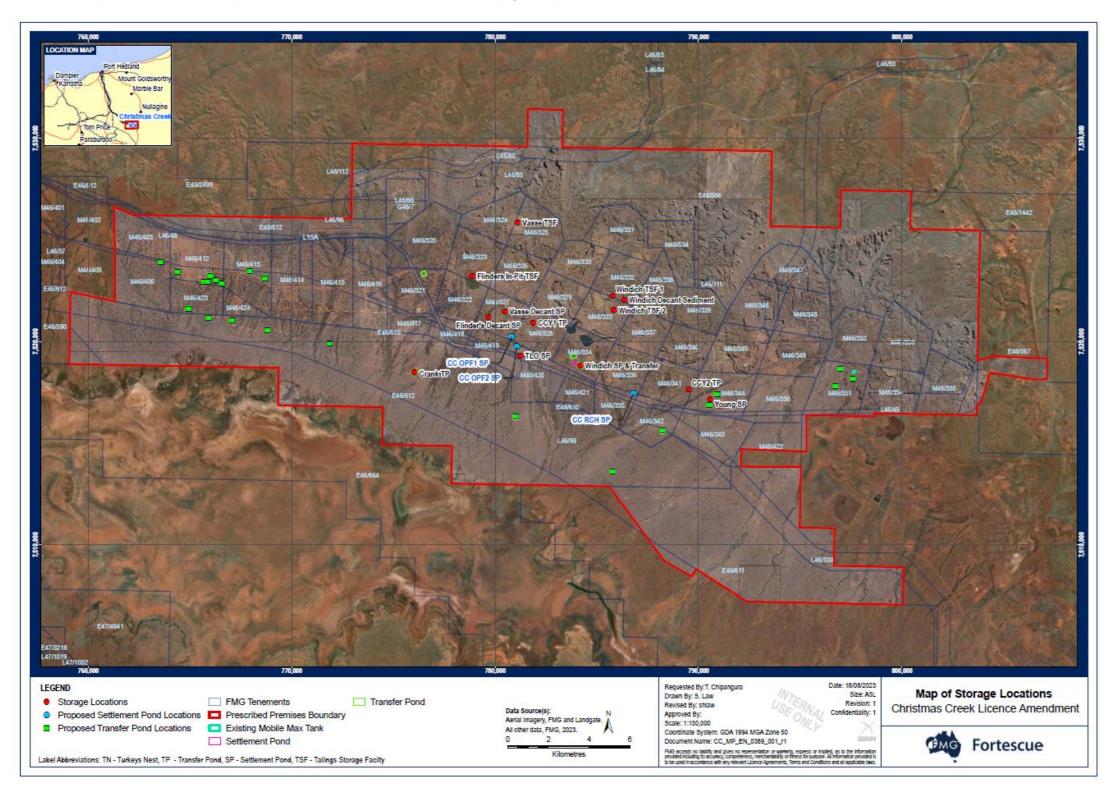


Figure 1: Premises Map with the red line depicting the Premises boundary

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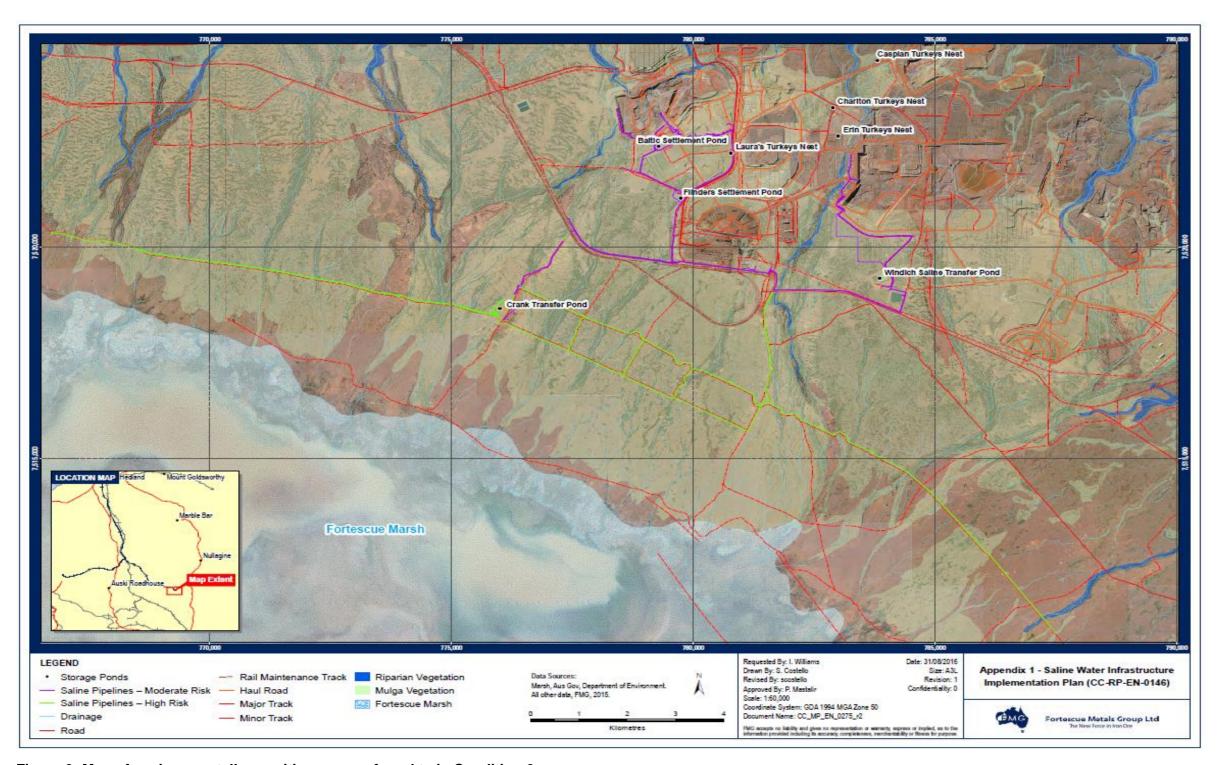


Figure 2: Map of environmentally sensitive areas referred to in Condition 2

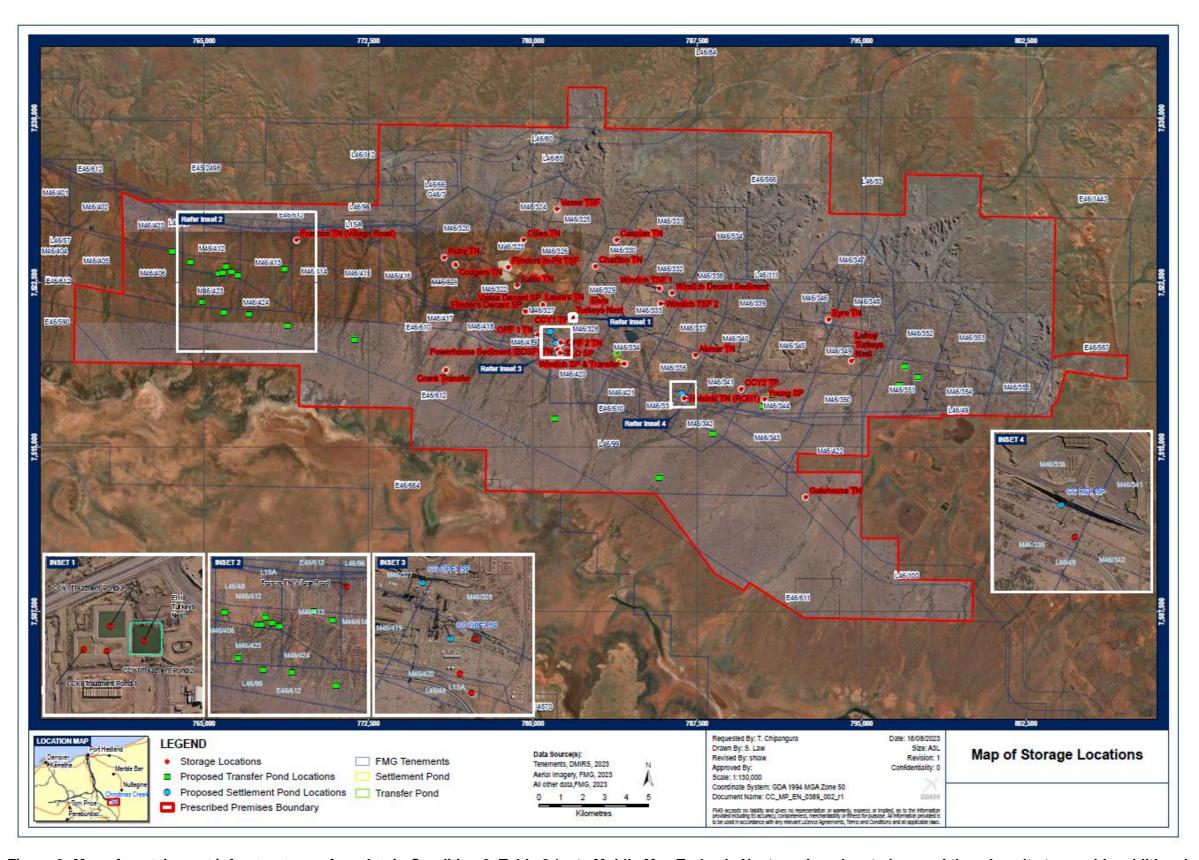


Figure 3: Map of containment infrastructure referred to in Condition 3, Table 2 (note Mobile Max Turkey's Nest can be relocated around the mine site to provide additional water storage capacity)

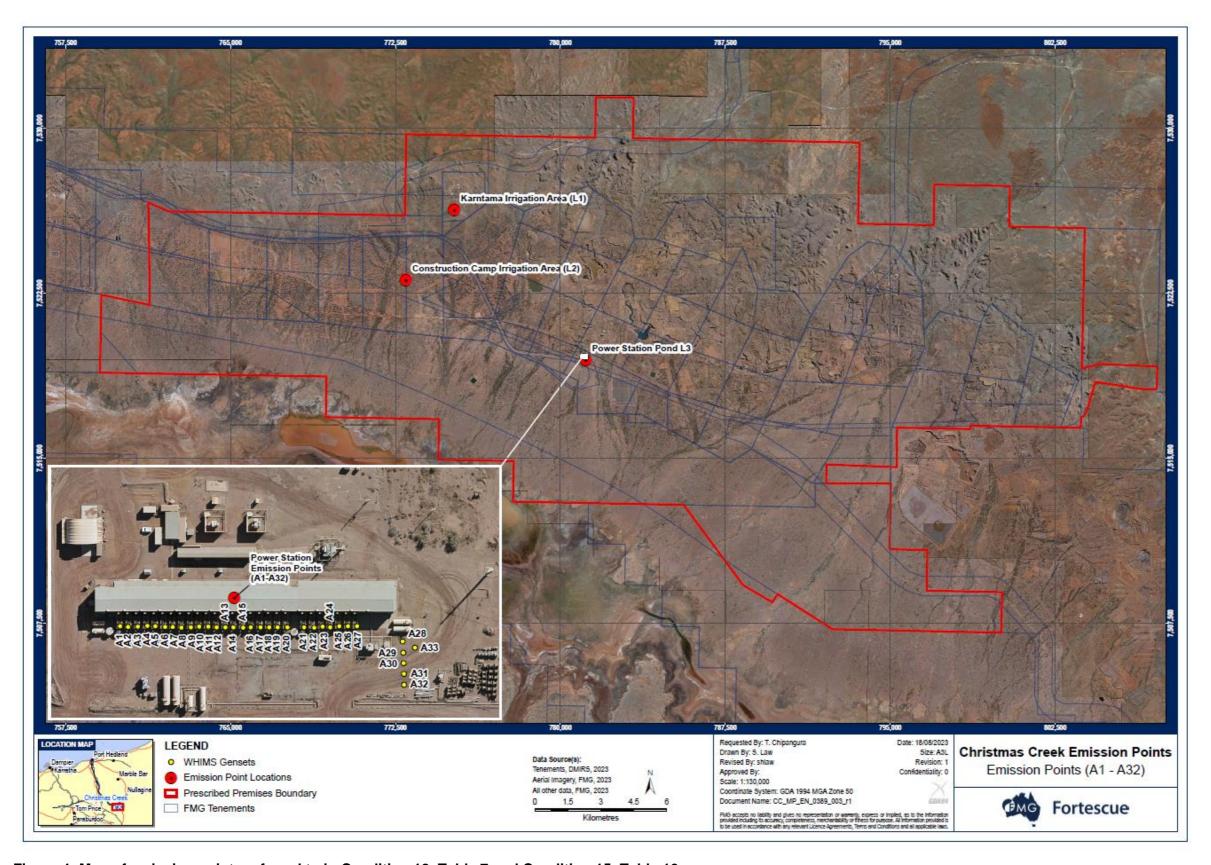


Figure 4: Map of emission points referred to in Condition 12, Table 7 and Condition 15, Table 10

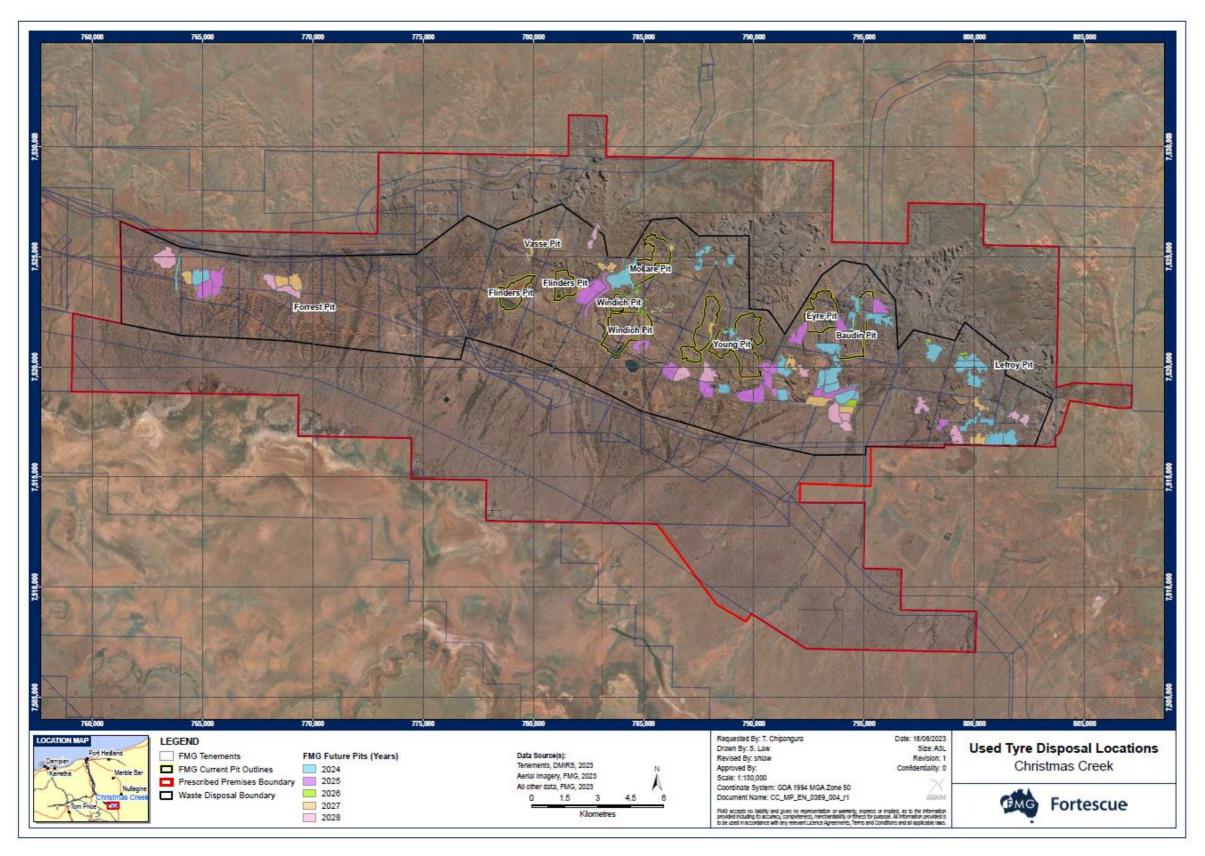


Figure 5: Locations of the used tyres and construction waste disposal locations, defined in Condition 6, Table 4

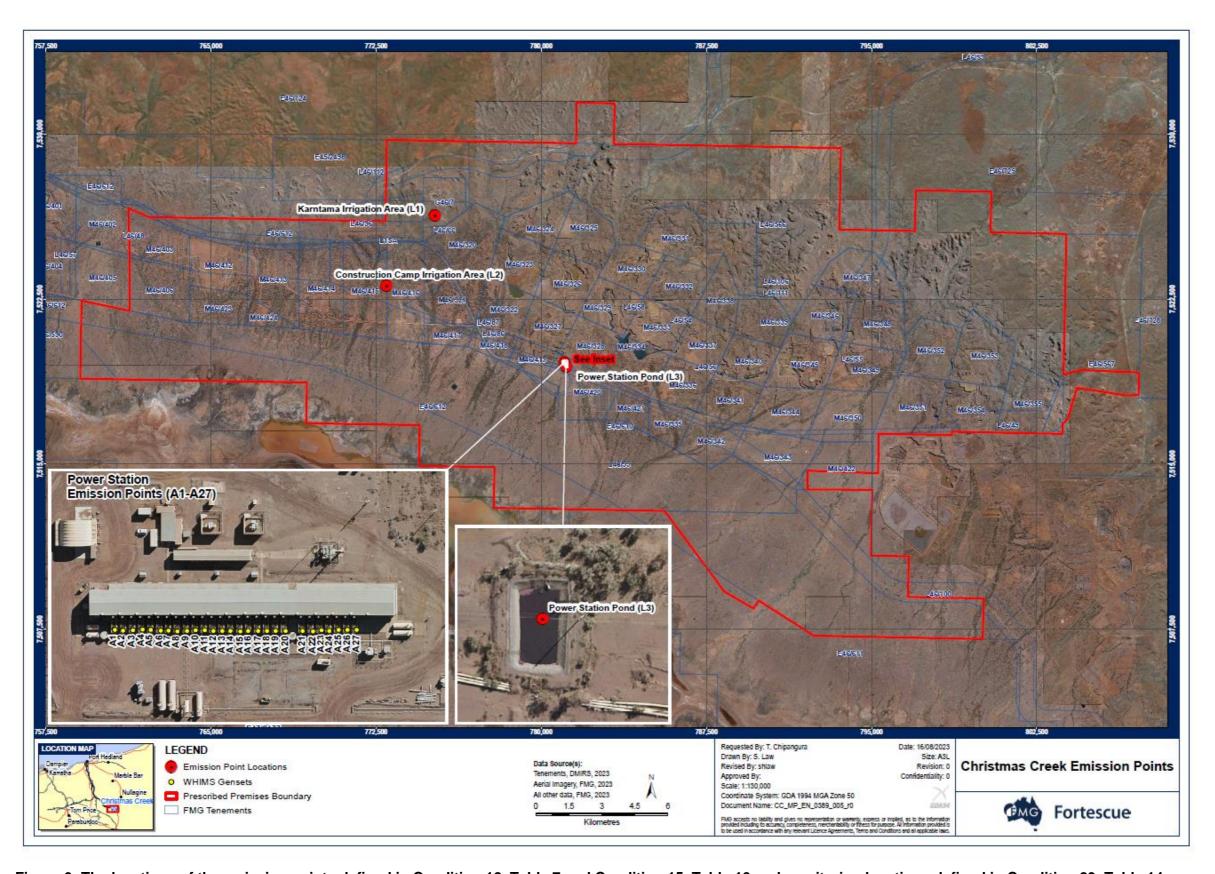


Figure 6: The locations of the emission points defined in Condition 12, Table 7 and Condition 15, Table 10 and monitoring locations defined in Condition 23, Table 14

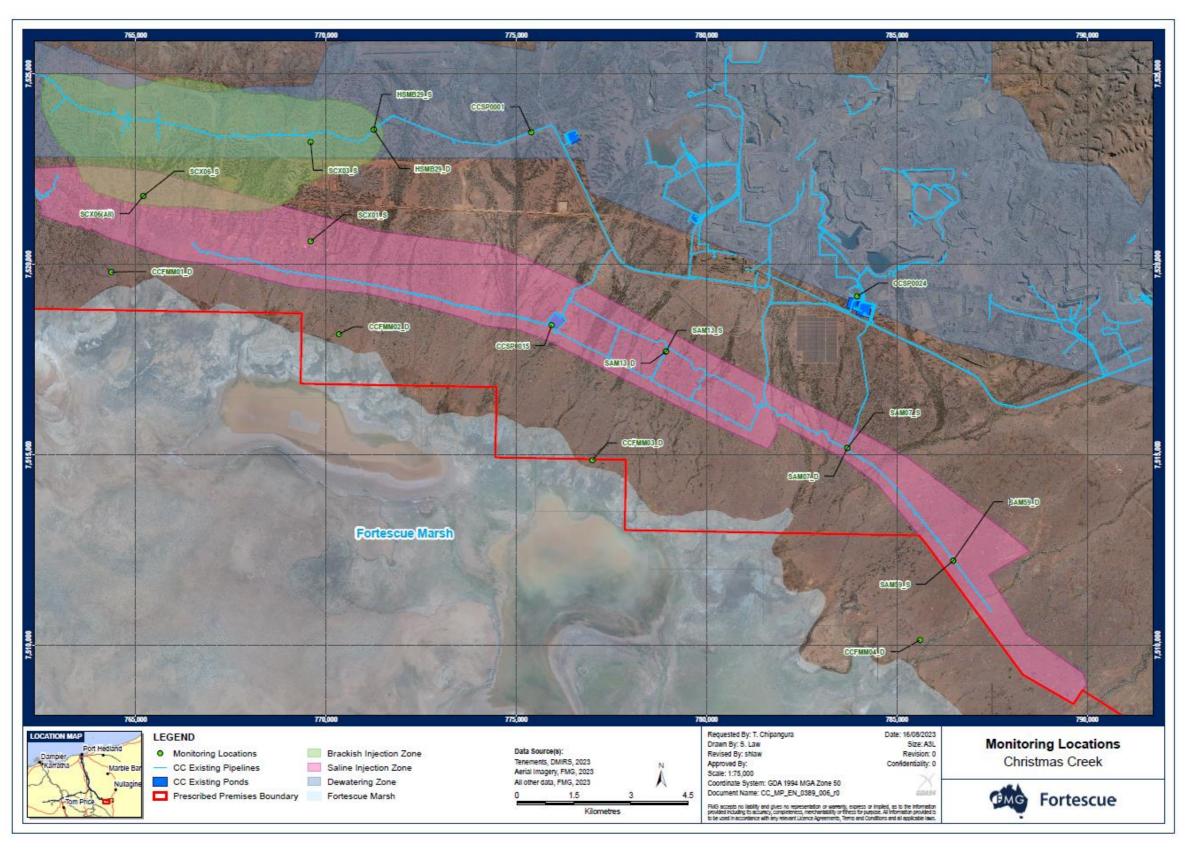


Figure 7: The locations of the emission points defined in Condition 13, Table 8 and monitoring locations defined in Condition 20, Table 12

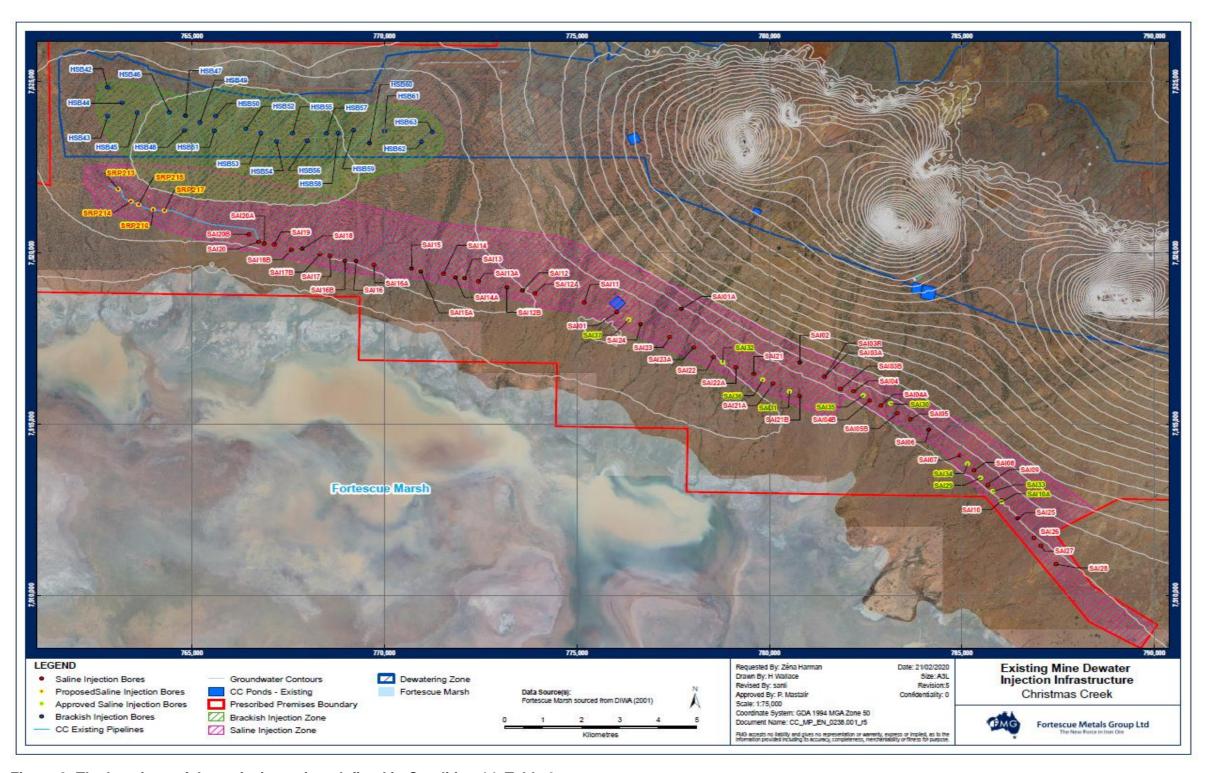


Figure 8: The locations of the emission points defined in Condition 14, Table 9

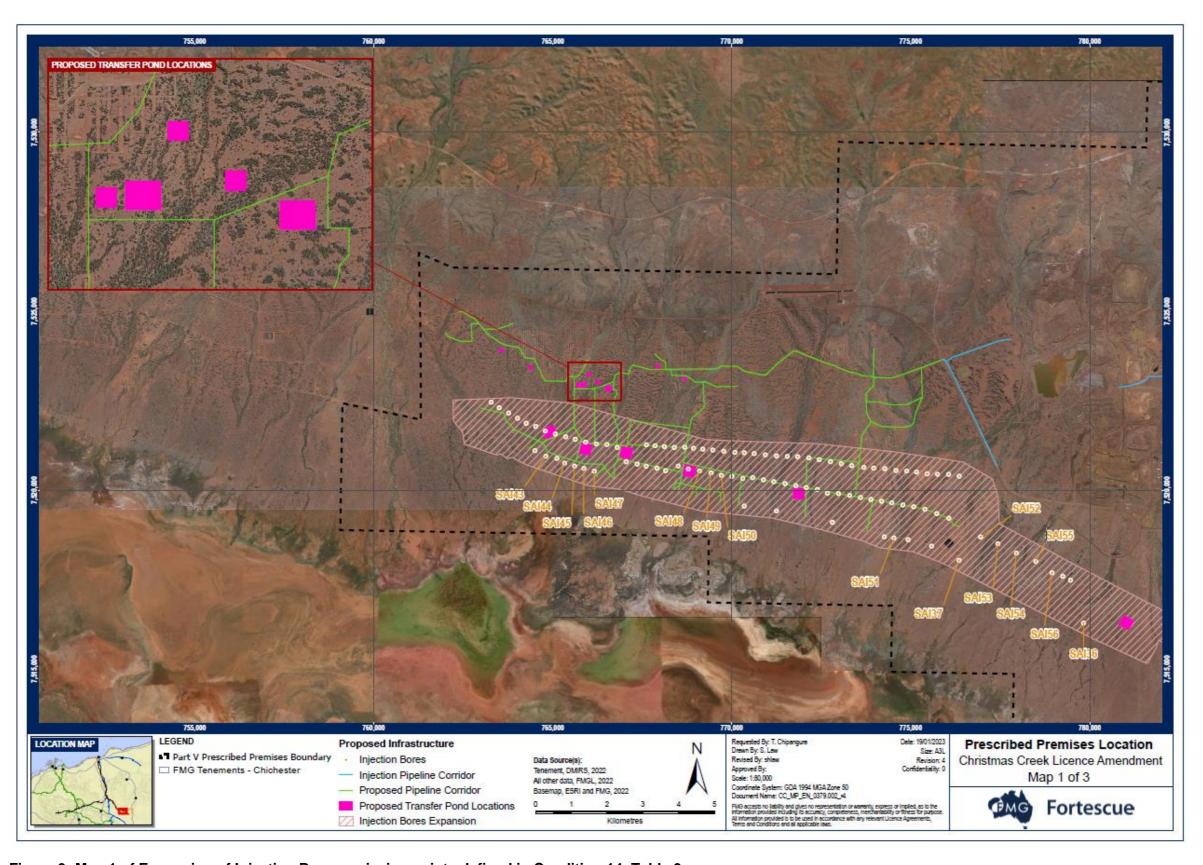


Figure 9: Map 1 of Expansion of Injection Bores emission points defined in Condition 14, Table 9

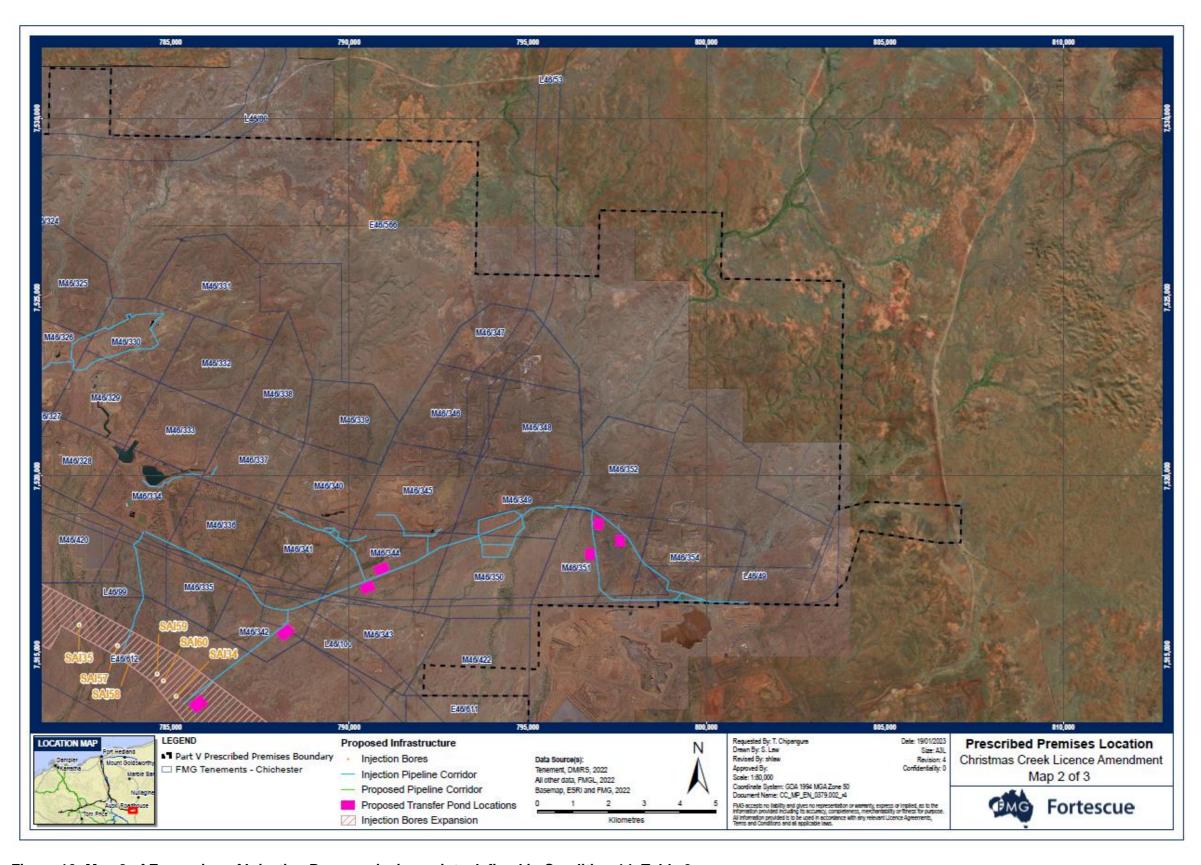


Figure 10: Map 2 of Expansion of Injection Bores emission points defined in Condition 14, Table 9

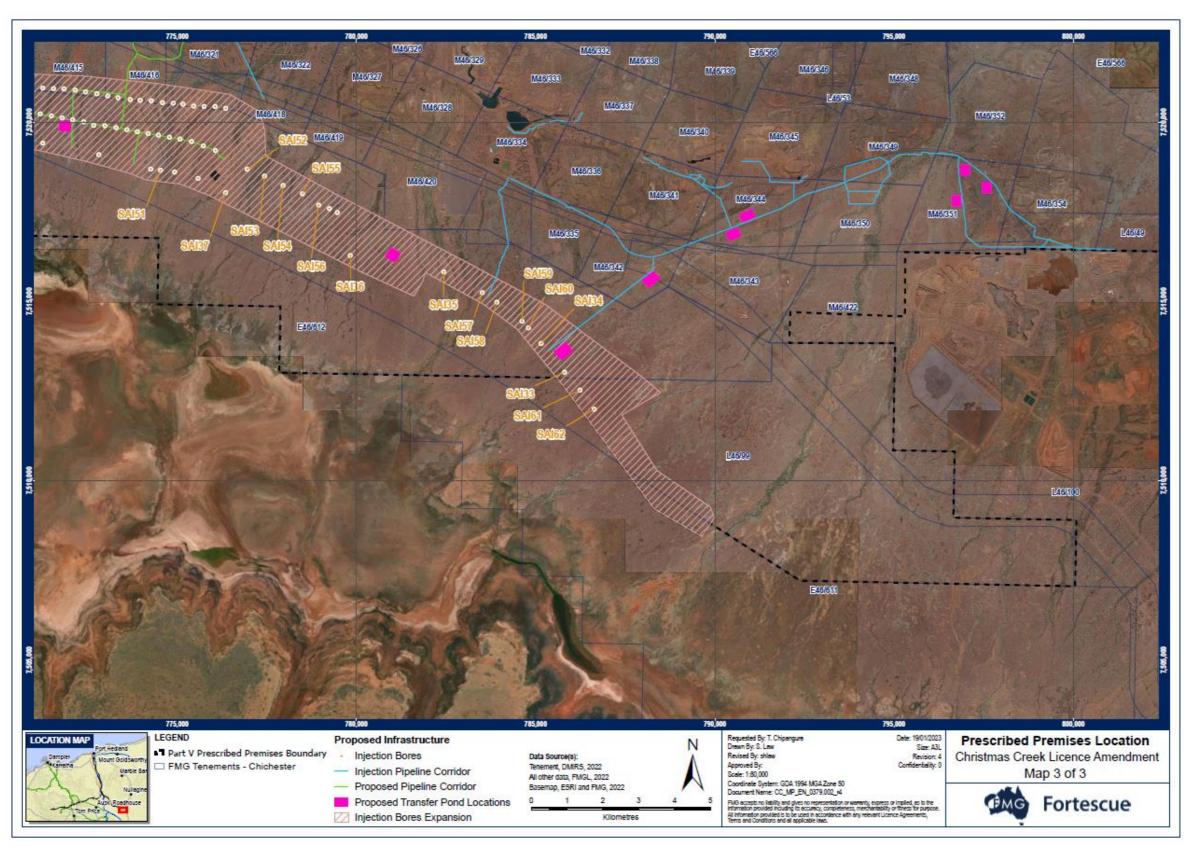


Figure 11: Map 3 of Expansion of Injection Bores emission points defined in Condition 14, Table 9

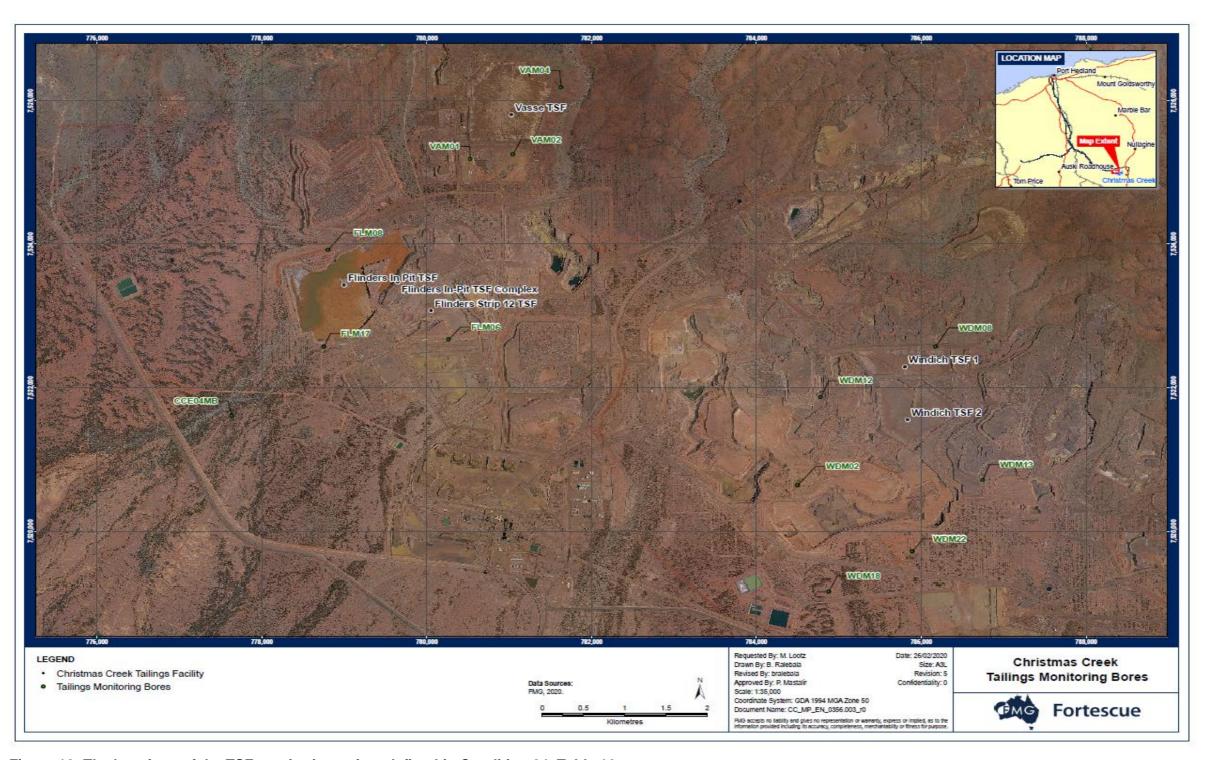


Figure 12: The locations of the TSF monitoring points defined in Condition 24, Table 16

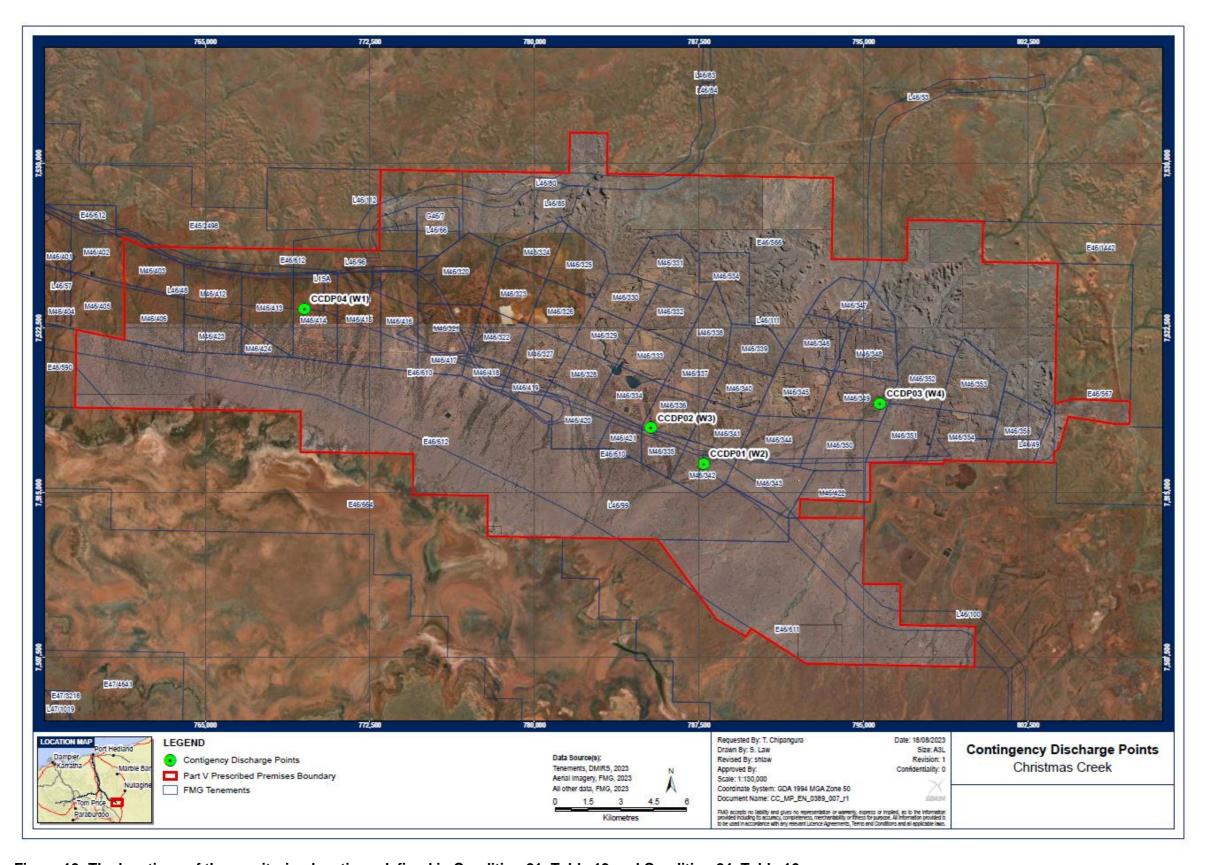


Figure 13: The locations of the monitoring locations defined in Condition 21, Table 13 and Condition 24, Table 16



Figure 14: Location of the Hydrogen Refuelling Station

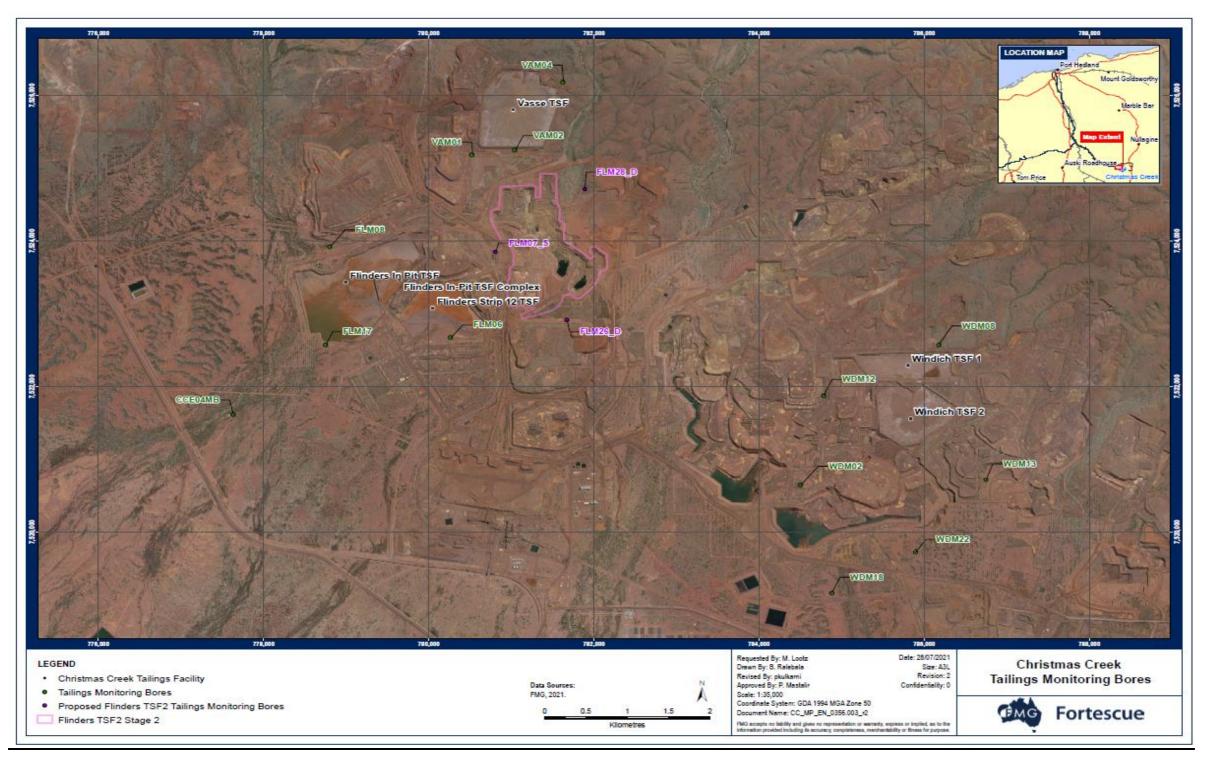


Figure 15: Proposed Flinders TSF2 Complex and groundwater monitoring bores

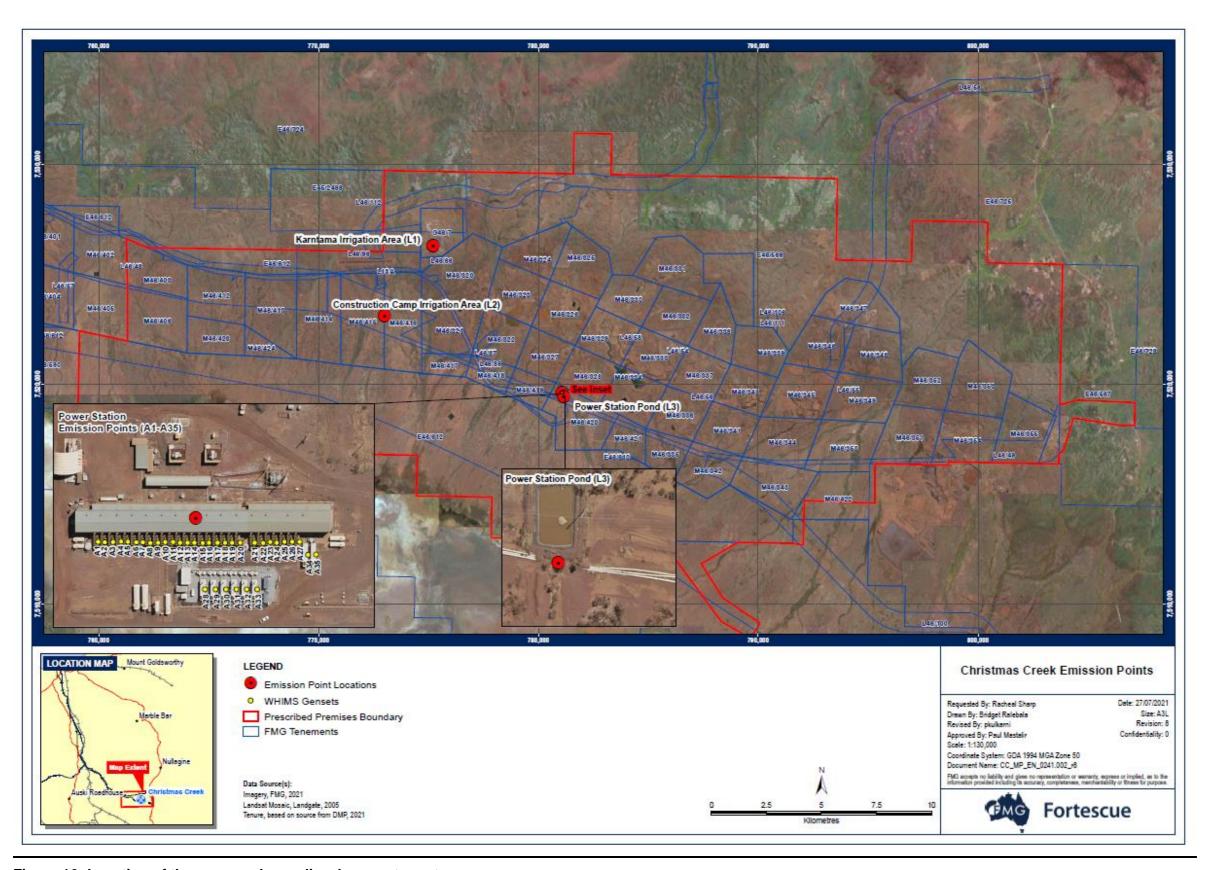


Figure 16: Location of the proposed new diesel generator sets

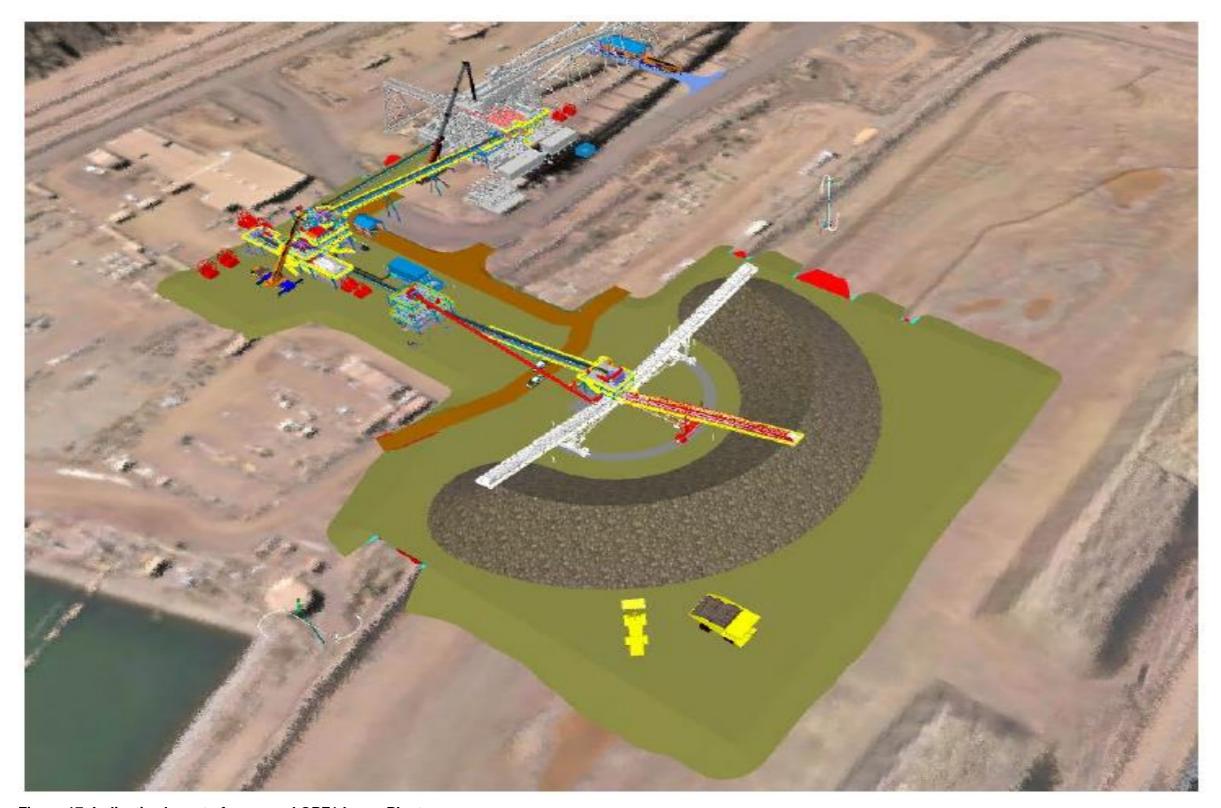


Figure 17: Indicative layout of proposed OPF1 Lump Plant

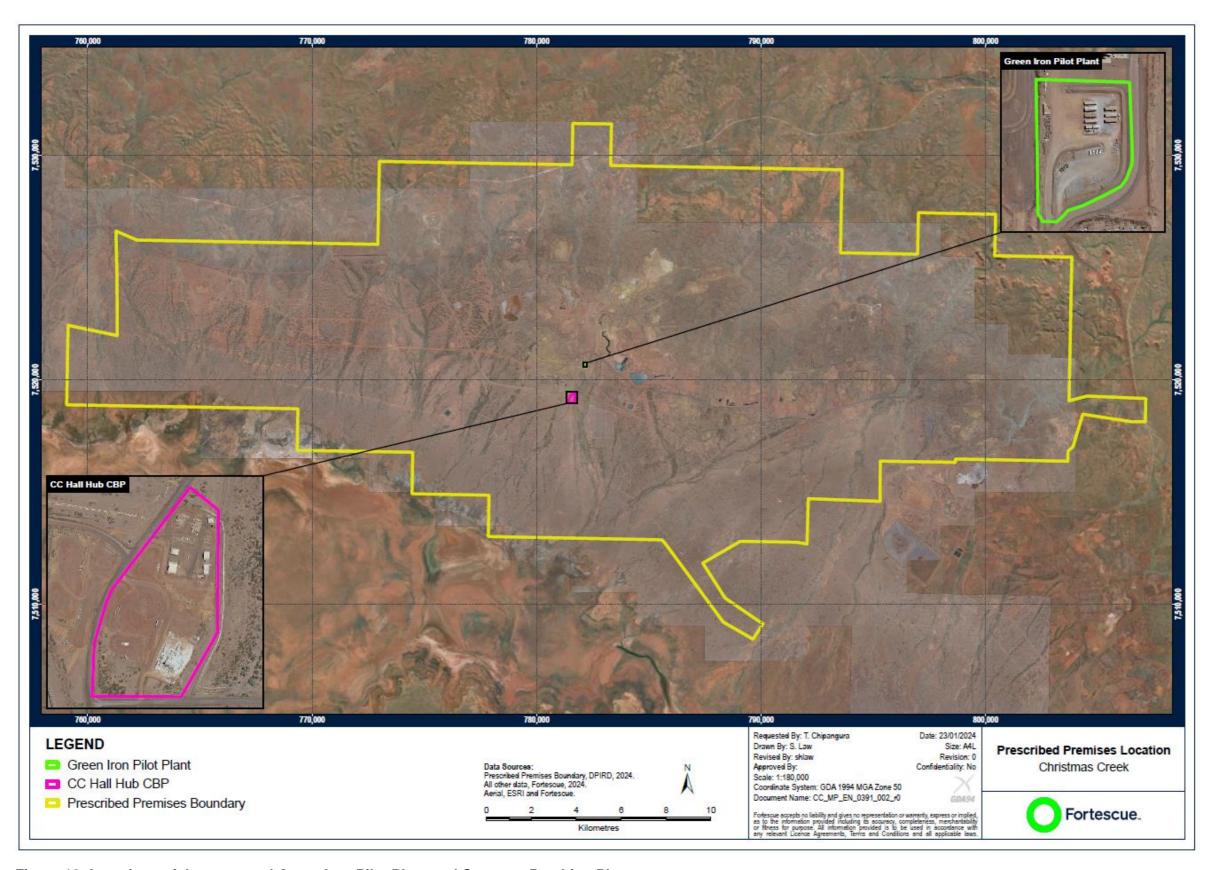


Figure 18: Locations of the proposed Green Iron Pilot Plant and Concrete Batching Plant

Schedule 2: Premises boundary

The corners of the premises boundary are the coordinates listed in Table 21.

Table 21: Premises boundary coordinates (GDA2020)

	Easting	Northing	Zone
1.	783334.4027	7531385.151	50
2.	783300.7376	7529538.791	50
3.	785018.6658	7529507.361	50
4.	786736.6113	7529475.741	50
5.	788454.5724	7529443.931	50
6.	790172.5529	7529411.929	50
7.	791890.5508	7529379.738	50
8.	793608.5649	7529347.355	50
9.	793573.6467	7527500.881	50
10.	793538.7036	7525654.402	50
11.	795256.327	7525621.791	50
12.	796973.9684	7525588.989	50
13.	797009.3216	7527435.506	50
14.	798727.1861	7527402.532	50
15.	800445.067	7527369.368	50
16.	800409.3037	7525522.812	50
17.	802126.9995	7525489.437	50
18.	803844.7134	7525455.872	50
19.	803808.5142	7523609.273	50
20.	803772.2893	7521762.672	50
21.	803736.0387	7519916.07	50
22.	803719.3206	7519065.05	50
23.	804521.8904	7519274.37	50
24.	807141.5399	7519163.66	50

	Easting	Northing	Zone
25.	807119.2396	7518132.591	50
26.	806518.4797	7518126.229	50
27.	804333.0099	7518466.13	50
28.	803903.0296	7517033.011	50
29.	803675.1553	7516817.699	50
30.	803666.407	7516372.68	50
31.	802730.0685	7516391.025	50
32.	802557.6318	7516394.406	50
33.	798654.2783	7516470.33	50
34.	798651.3957	7516320.594	50
35.	797831.521	7516336.377	50
36.	795310.4455	7516377.464	50
37.	795303.0981	7514584.262	50
38.	792103.8748	7514706.454	50
39.	792080.2652	7513846.948	50
40.	793476.32	7513843.539	50
41.	795031.439	7513839.741	50
42.	795026.854	7513600.003	50
43.	794974.245	7510849.708	50
44.	796690.24	7510816.753	50
45.	796654.661	7508970.211	50
46.	798370.468	7508937.042	50
47.	800086.293	7508903.683	50
48.	800050.276	7507057.1	50
49.	792382.219	7507212.99	50
50.	789876.1011	7508808.673	50
51.	789876.0761	7508808.634	50

	Easting	Northing	Zone
52.	789697.9733	7508532.575	50
53.	789642.2049	7508446.133	50
54.	789492.7853	7508532.575	50
55.	788309.9969	7509216.832	50
56.	787664.8114	7510089.235	50
57.	787382.8468	7510470.501	50
58.	785777.7005	7512640.938	50
59.	785588.6608	7512873.602	50
60.	784712.7546	7512889.827	50
61.	782996.6752	7512921.423	50
62.	781280.6128	7512952.827	50
63.	779564.5692	7512984.04	50
64.	777848.5407	7513015.061	50
65.	777881.8031	7514861.393	50
66.	776165.5855	7514892.205	50
67.	774449.386	7514922.826	50
68.	774482.2133	7516769.117	50
69.	772765.8232	7516799.529	50
70.	771049.4495	7516829.749	50
71.	769333.092	7516859.778	50
72.	769365.2793	7518706.015	50
73.	767648.7343	7518735.835	50
74.	765932.2037	7518765.464	50
75.	764215.6894	7518794.902	50
76.	762499.1926	7518824.149	50
77.	760782.71	7518853.206	50
78.	759066.2432	7518882.07	50

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	Easting	Northing	Zone
79.	759097.1751	7520728.201	50
80.	759125.5834	7522424.855	50
81.	761316.6532	7521965.13	50
82.	761306.3879	7524522.295	50
83.	761263.2764	7526616.432	50
84.	762197.9213	7526216.035	50
85.	764341.7484	7526179.61	50
86.	766059.0835	7526150.241	50
87.	767776.435	7526120.681	50
88.	769493.801	7526090.931	50
89.	771211.1851	7526060.99	50
90.	772928.5855	7526030.858	50
91.	772961.0688	7527877.116	50
92.	772993.5291	7529723.368	50
93.	774711.3557	7529693.082	50
94.	776429.1974	7529662.605	50
95.	778147.0574	7529631.937	50
96.	779864.9343	7529601.079	50
97.	781582.8266	7529570.03	50
98.	781616.2871	7531416.372	50
99.	783334.4027	7531385.151	50

Schedule 3: Reporting & notification forms

Licence:	Licence holder:
Form: N1	Date of breach:
Notification of detection of the be	reach of a limit.
These pages outline the information	n that the operator must provide.
	mation supplied under Part A and B requirements shall be f the emission. Where appropriate, a comparison should be orised emission limits.
Part A	
Licence number	
Name of operator	
Location of premises	
Time and date of the detection	
Notification requirements for th	e breach of a limit
Emission point reference/source	
Parameter(s)	
Limit	
Measured value	
Date and time of monitoring	
Measures taken, or intended to be taken, to stop the emission	

Part B

Any more accurate information on the matters for notification under Part A.	
Measures taken, or intended to be taken, to prevent a recurrence of the incident.	
Measures taken, or intended to be taken, to rectify, limit or prevent any pollution of the environment which has been or may be caused by the emission.	
The dates of any previous N1 notifications for the Premises in the preceding 24 months.	
Name	
Post	
Signature on behalf of licence holder	
Date	